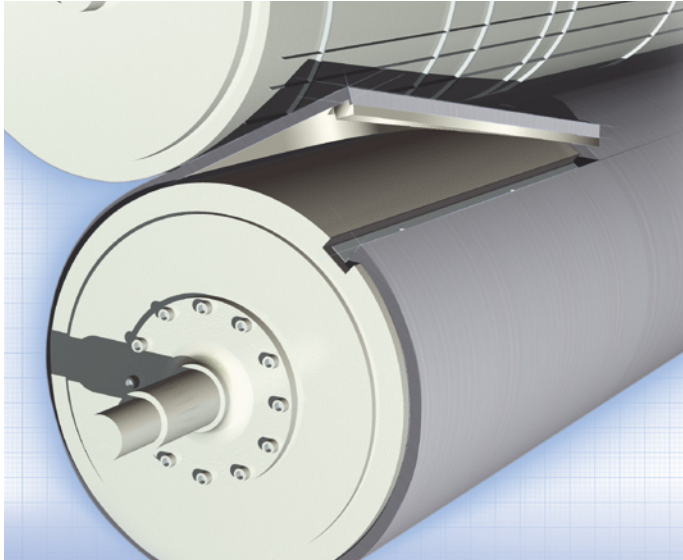




TIMESAVER™

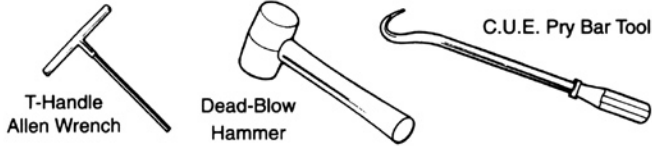


INSTALLATION & ROTATION GUIDE

**CAUTION:
PLEASE READ
BEFORE USE**

TIMESAVER™

TOOLS REQUIRED FOR INSTALLATION AND ROTATION



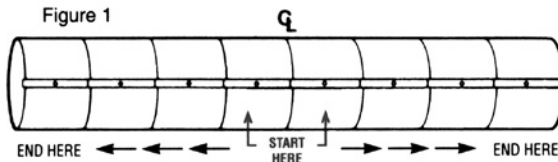
See page 16 for ordering information.

INSTALLATION INSTRUCTIONS

NOTICE: For safety, always remove cutting dies before installation or rotation.

IMPORTANT: *TIMESAVER* Rotary Die Blankets are made to precise dimensions for a tight fit. Please remove any debris from the cylinder and keyway before beginning installation. Also, make sure both the keyway and cylinder are free of burrs. Burrs, especially in the keyway, can cause difficulty installing the *TIMESAVER*s. Burrs can be quickly removed with a file.

Always begin installation of the first *TIMESAVER* blankets at the center of the anvil cylinder ... and then work toward the ends. See Figure 1.



STEP 1 BOLT THE STEEL ANGLE DOWN

Center the slot in the steel angle end of the *TIMESAVER* blanket over the tapped hole in the keyway. See Figure 2.

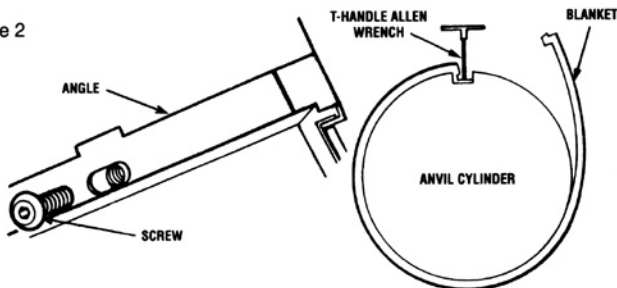
Bolt the angle down using the buttonhead screws supplied with the *TIMESAVER* blanket.

IMPORTANT: Use only the screws supplied.

Hand tighten with an Allen T-wrench. Do not over torque. See Figure 2.

NOTE: *Dual Width TIMESAVER* blankets require two screws per blanket.

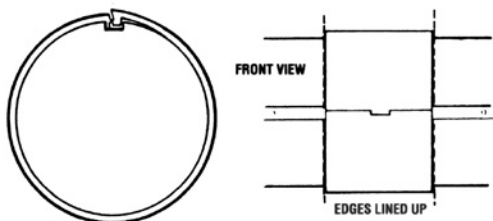
Figure 2



STEP 2 BRING THE *TIMESAVER* AROUND DRUM

Wrap the lock-bar end around the anvil cylinder until it is completely over the keyway. Line up the edges of the *TIMESAVER* before locking the blanket. See Figure 3.

Figure 3



STEP 3 LOCK THE *TIMESAVER* IN PLACE

The *TIMESAVER* is locked by simply striking down on the lock bar end with a dead-blow urethane hammer (3 – 4 lbs.). Start at one side and then work across to the other side, making sure that the edges are lined up. When the *TIMESAVER* is locked properly, the blanket surface should be flush over the keyway. See Figure 4.

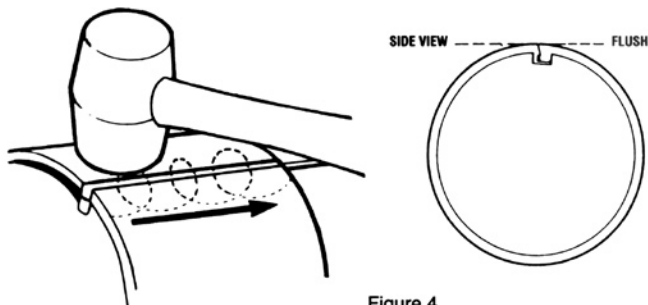


Figure 4

REPEAT STEPS 1 – 2 – 3 for remaining blankets.

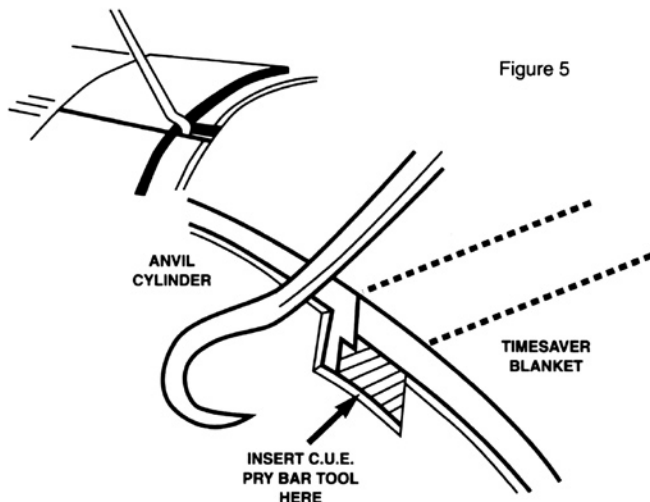
NOTE: *TIMESAVER* blankets can be installed in either rotation direction.

REMOVAL INSTRUCTIONS

Begin removal of the first *TIMESAVER* blanket located at either end of the cylinder ... and then work progressively toward the opposite end.

STEP 1 INSERT THE PRY BAR TOOL UNDER THE LOCK BAR*

Insert the pry bar tool under the lock bar in the cylinder keyway area only. See Figure 5.



***IMPORTANT:** USE ONLY THE C.U.E. PRY BAR TOOL TO REMOVE THE *TIMESAVER* BLANKET. FAILURE TO DO SO WILL RESULT IN PERMANENT BLANKET DAMAGE.



CAUTION:

DO NOT insert a prying device between the anvil cylinder and any portion of the *TIMESAVER* blanket except in the keyway area. Prying in other areas will deform the blanket's steel backing, causing blanket damage.

STEP 2 PRY UP TO UNLOCK THE *TIMESAVER*

Pry up on the lock bar to release the blanket from the keyway. See Figure 6.

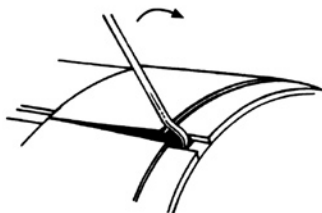


Figure 6

STEP 3 UNBOLT THE *TIMESAVER* FROM THE ANVIL KEYWAY

Remove the button-head cap screw from the keyway using an Allen T-wrench. Then remove the blanket from the cylinder. See Figure 7.

NOTE: *Dual Width TIMESAVER* blankets require removal of two screws per blanket.

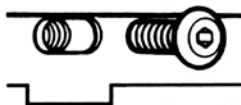


Figure 7

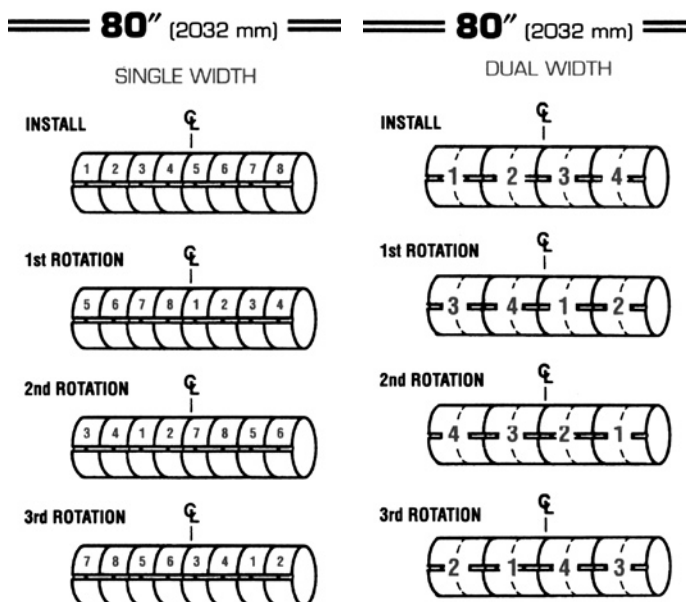
STEP 4 REMOVE THE REMAINING *TIMESAVER* BLANKETS

Repeat Steps 1-2-3 to remove the remaining *TIMESAVER* blankets.

ROTATION GUIDE

To maximize blanket life and cutting quality, **TIMESAVER** blankets must be rotated on a regular basis. C.U.E. recommends rotating **TIMESAVERs** every 100,000 impressions or once a week, whichever comes first. More frequent rotations promote increased blanket life and cutting quality.

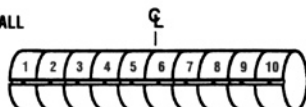
SUGGESTED **TIMESAVER** ROTATIONS



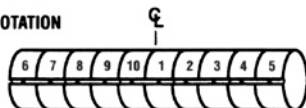
100" (2540 mm)

SINGLE WIDTH

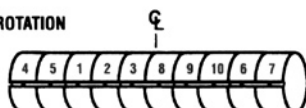
INSTALL



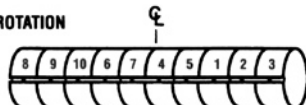
1st ROTATION



2nd ROTATION



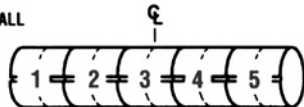
3rd ROTATION



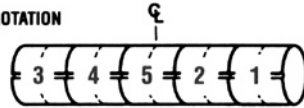
100" (2540 mm)

DUAL WIDTH

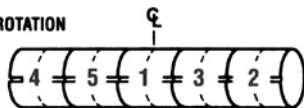
INSTALL



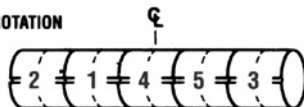
1st ROTATION



2nd ROTATION



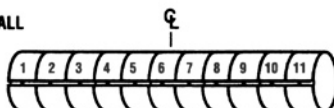
3rd ROTATION



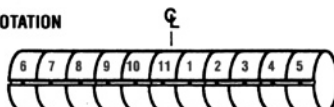
113" (2870 mm)

SINGLE WIDTH

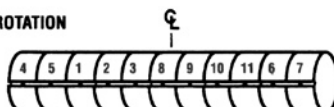
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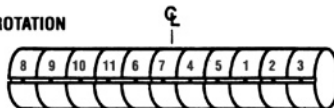
1st ROTATION



2nd ROTATION



3rd ROTATION



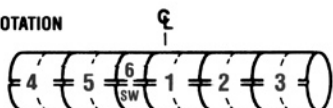
113" (2870 mm)

5 DUAL WIDTH / 1 SINGLE WIDTH

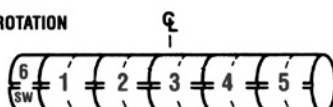
INSTALL



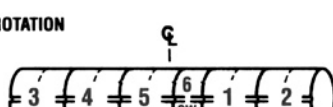
1st ROTATION



2nd ROTATION



3rd ROTATION



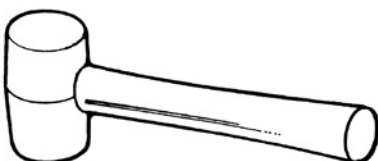
TIMESAVER™

NECESSARY TOOLS

- **C.U.E. PRY BAR TOOL** (Part No. Q1000)



- **3-lb. DEAD-BLOW URETHANE HAMMER** (Part No. Q1001)



- **T-HANDLE ALLEN WRENCH**



Size	Part No.
3/16"	Q1002
M5	Q1003
1/8"	Q1004
5/32"	Q1005
M4	Q1006

The above items are available from your distributor.



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