

			Work Instruction			Ref	05A-12A			
						Date	18/02/2026			
						Issue	A			
Station	5A	Operation sequence	12	Subassembly number		014313				
Description	PRE-ASSEMBLE TRAY WITH SIDE STRIPS (BATTERY BOX 24V)					Jig				
Sequence	Part	Qty	Description	Tools		Mins	Rev no			
			NOTE - CHECK VEHICLE SPECIFICATION WHETHER SINGLE BATTERIES OR TWIN BATTERIES ARE ORDERED							
A	014313		PRE-ASSEMBLE TRAY WITH SIDE STRIPS							
1	014312	1	ASSEMBLY - BATTERY TRAY (SEE WORK INSTRUCTION 01A-39A)	01A-39A						
2	014320	2	STRIP -SIDE TRAY							
3	PR0008	10	RIVET POP							
A1			PLACE TRAY WITH BASE ON WORKBENCH WITH HANDLE TO FRONT							
A2			LOCATE NYLON STRIPS UNDER TOP FLANGE ON RHS AND LHS AND RIVET INTO PLACE THROUGH PRE-DRILLED HOLES	POP-RIVET GUN						