

SpeedPack 550 OFFL – Quick User Guide

Maintenance

Weekly maintenance:

Weekly maintenance may be performed by operating personnel.

Component	Description
Machine	Clean the machine using a damp cloth (see A)
Seal Bars	Check to see if any PTFE around the seal bars has been damaged. Have these replaced by authorized maintenance personnel if necessary.
Boa Rollers	Check BOA rollers for wear and tear. Clean rollers at least once a week, preferably in the morning when the machine is cold. To clean the rolls, use the following instructions (see B) : - Open the hood of the machine - Use a damp cloth with cleaning agent (see A) - Spin the rolls by hand to clean them all around - Let the rolls air dry - Close hood of machine
Printer	To ensure longer lifetime and function of the printer it should be cleaned regularly (see C) : - Print head: should be cleaned weekly with cleaning agent (see A) - Internally: Sensors and other components should be cleaned to ensure functionality.

Monthly maintenance:

Monthly maintenance may be performed only by authorized maintenance personnel.

Component	Description
Sealing bars	Check to see if the heating elements and temperature sensors are in good working order. If this is not the case, replace relevant parts.
PTFE	Check the condition of the PTFE tape and replace if necessary
Perforation knife	Inspect the perforation knife for wear.
Perforation groove	Inspect the perforation groove in bottom seal pad for wear

A) Cleaning agents that can be used (or similar):



For general cleaning

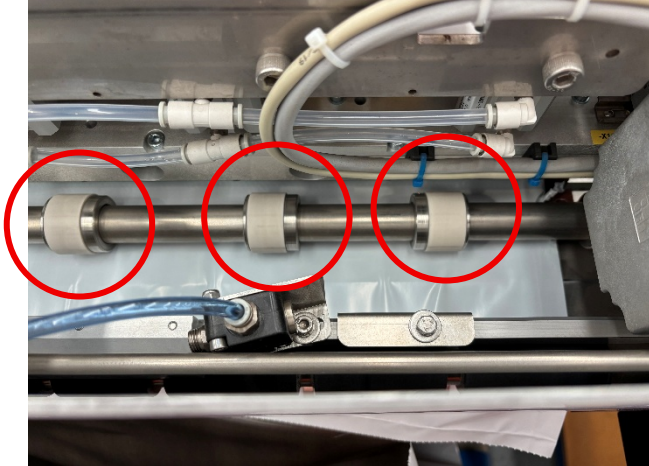


For cleaning BOA rolls and Printer

B) Cleaning BOA rolls:



Open the hood of the machine



Generally there should be 5 rolls which need to be cleaned



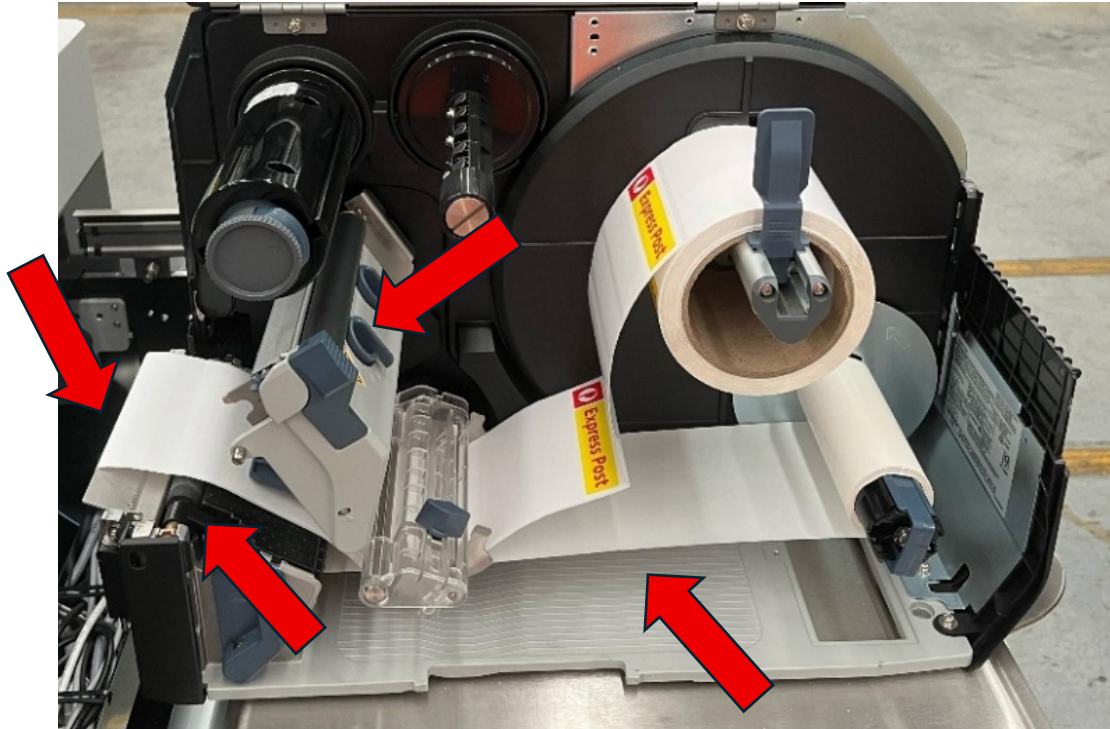
Use a microfiber cloth (or similar) with cleaning agent to clean the rolls.

Spin the rolls by hand to clean them all around.

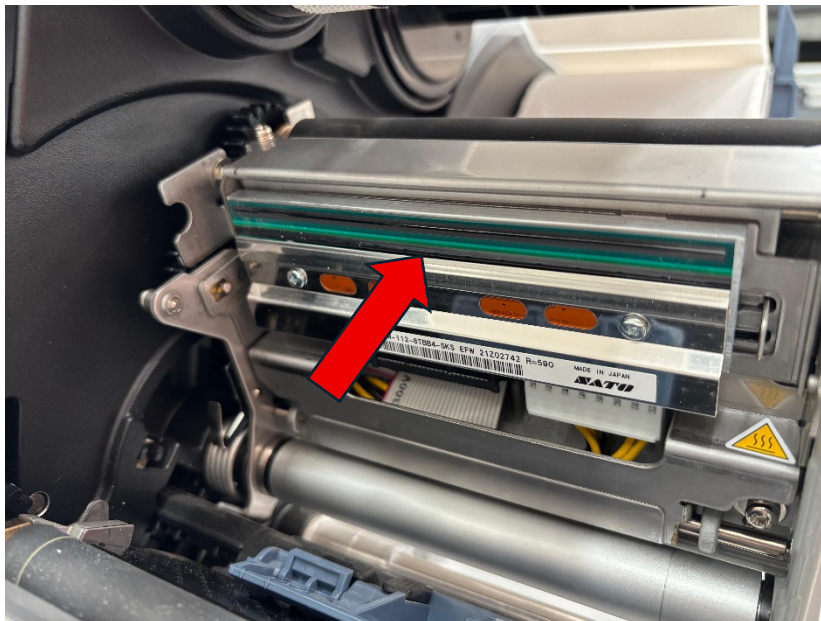
C) Cleaning printer internals and printhead:

Make sure to clean the inside of the printer:

- Clean the black rubber rolls
- Remove any dust



Cleaning Print head:



Open the print head by pulling the blue lever.

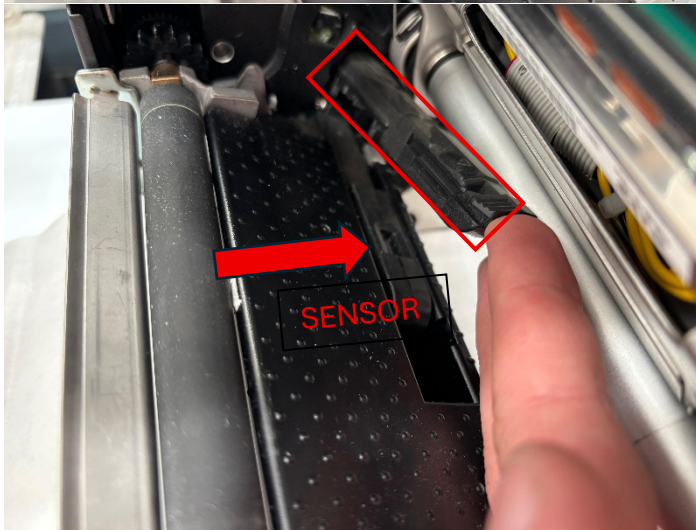
Then spray some cleaning agent (See A) on a microfiber cloth and wipe along print head to remove any dirt and debris.

Cleaning the GAP sensor:

Open the printhead by pulling the blue lever.

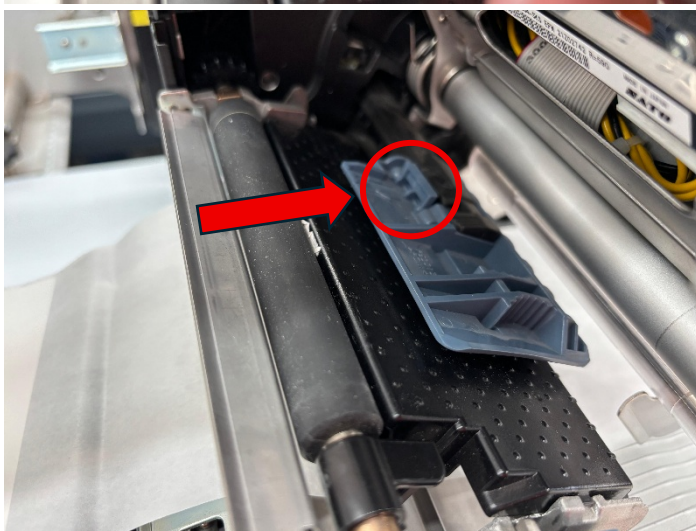
Then remove the blue plate by pulling the small tab.

The blue plate should slide off the assembly.



Lift up the black part and then you are able to clean the sensor. Do this with a microfiber cloth or similar.

Sensor is indicated with RED arrow



Re install the blue plate again, make sure it is locked in by pushing the tab back in.

Ensure the plate is centred on the label.