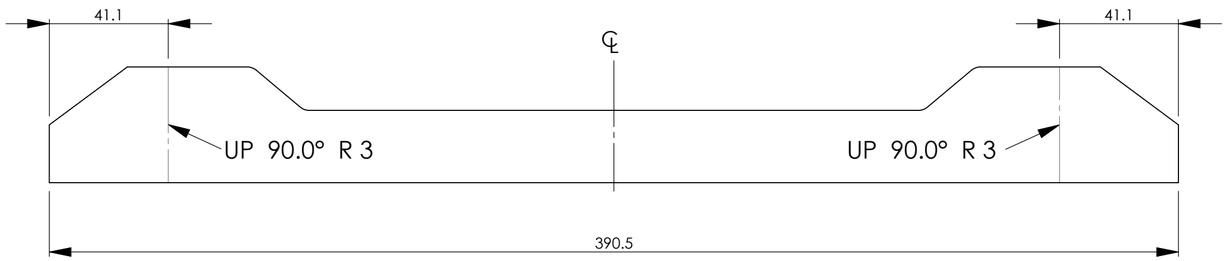
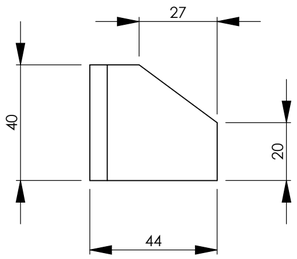
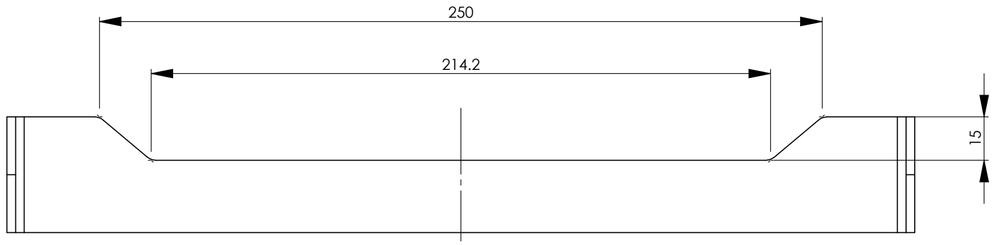
CONFIDENTIAL

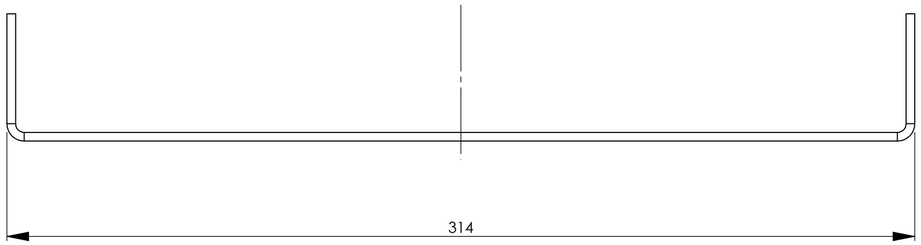
PART IS SYMMETRICAL ABOUT CENTERLINE ℄

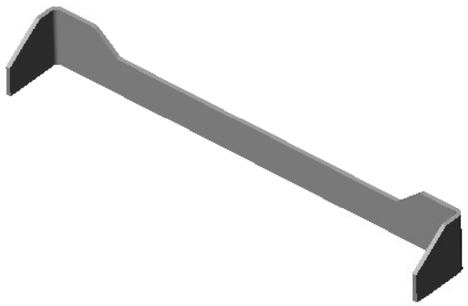
FLAT PATTERN











ISSUE	E.C. No.	DATE	REVISION	DRAWN	APP'D
P1	-	3/06/2008	PROTOTYPE ISSUE	P.B	-

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES:
MACHINING: ±0.5
FABRICATING: ±0.8
(PROFILE, CROP, GUILLOTINE, ASS'Y)
ANGULAR:
BENDING: ±1°
MACHINING: ±0.2°
HOLES - DRILLED:
<Ø19 +0.25 / -0.05
>Ø19 +0.30 / -0.08
HOLES - PUNCHED:
<5 MATERIAL +0.25 / -0.25
>5 MATERIAL +0.40 / -0.25
WELDING:
<6 +1.5 / -0
>6 +2.0 / -0

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OKA AUSTRALIA

	NAME	SIGNATURE	DATE
DRAWN	P.B		10/06/2008
CHK'D			
APPV'D			

TITLE: BKT - TRAY - BRACE AND STOP

MATERIAL: 3mm BLACKFORM TO AS1594

SHEET SIZE: A2

GROUP CODE: 072 | DWG No. / PART No: 014318 | ISSUE: A | FINISH CODE: NFA

CREATED DATE: Thursday, 22 May 2008 1:19:33 PM | FINISHED WEIGHT: kg | DO NOT SCALE DRAWING | SCALE:1:2 | SHEET 1 OF 2