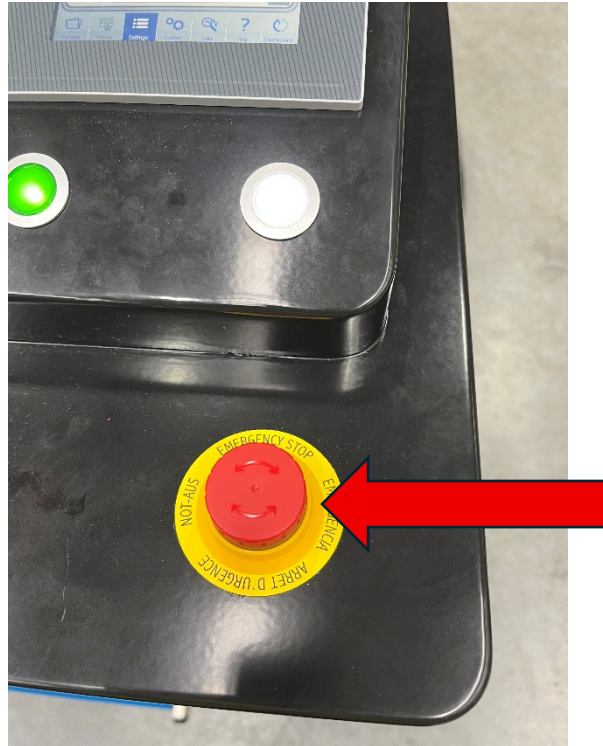


SpeedPack 550 OFFL – Quick User Guide

Changing rolls

STEP 1: Press the emergency stop button



STEP 2: Open the “mouth” of the machine

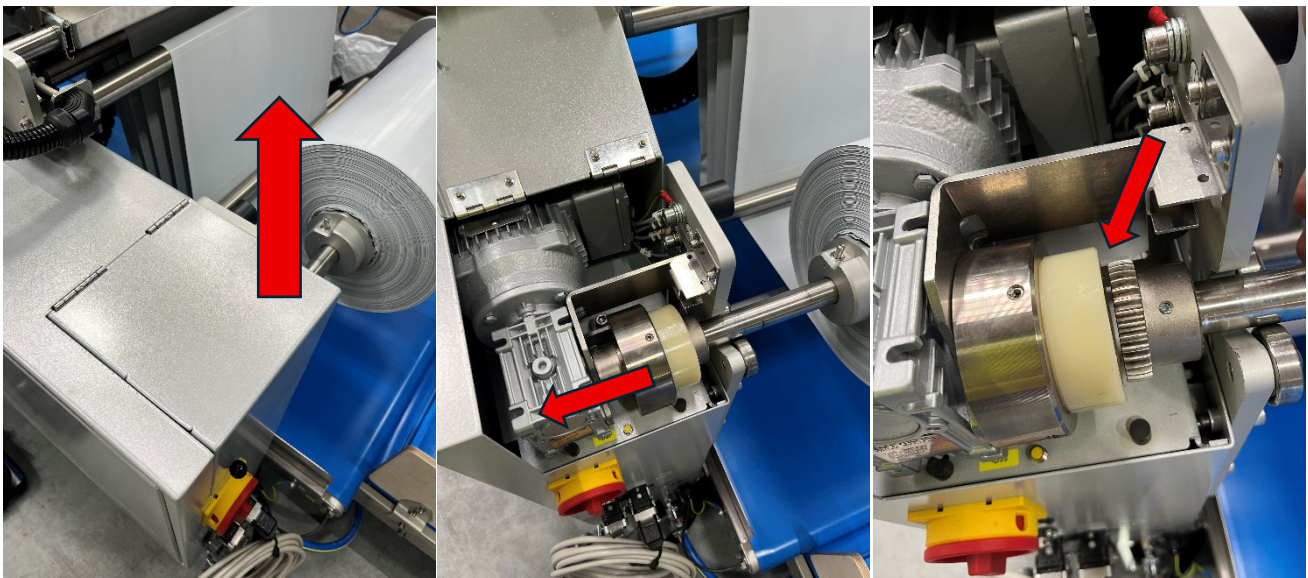
- Use your left hand to support the pressure bar as shown below:



- Pull the lever **towards you** with your right hand, the lever is located underneath the machine:

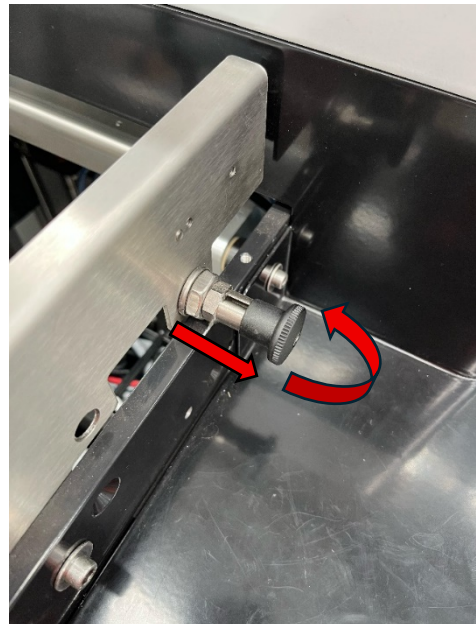


STEP 3: disengage the connection between the film roll motor and axle



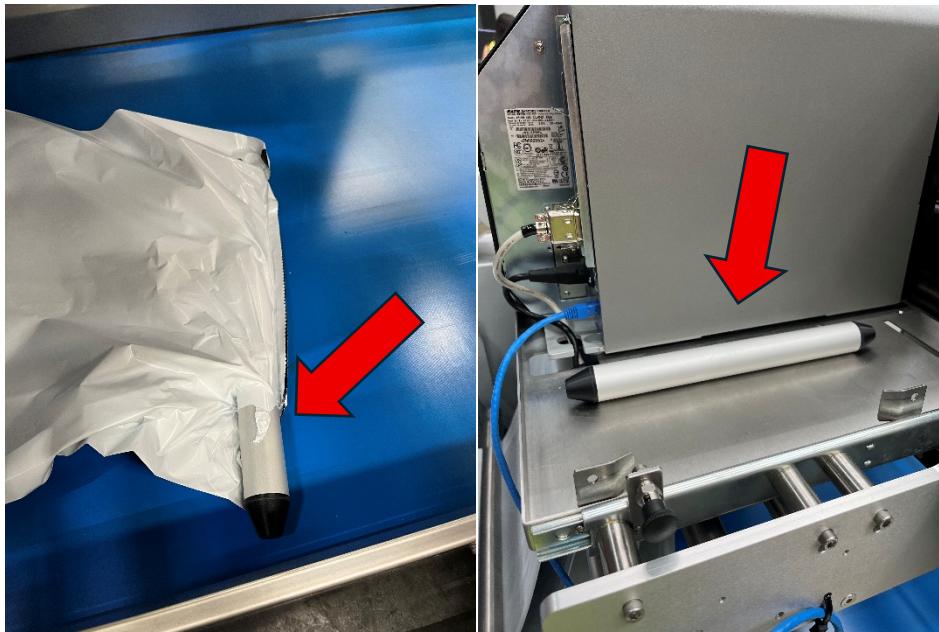
STEP 4: Push the printer back, this gives you better access for changing the Roll:

- **Pull and twist** the locks for the printer sliding system, the locks are on both sides:



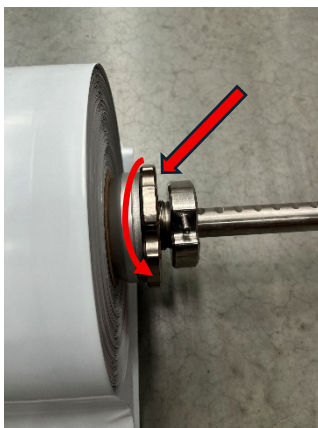
STEP 5: You are now able to take the roll with left over film from the machine, be sure to pay attention to the following:

- The film separation bar needs to be removed and store it near the printer you will need this later.

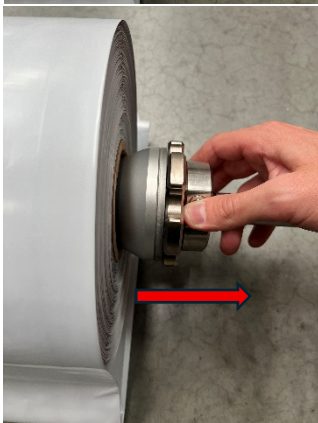


STEP 6: To release the roll from the axle follow the steps below:

- **TIP:** leave the left conus where it is as the rolls are always the same size.



Unscrew the device by turning anti clockwise

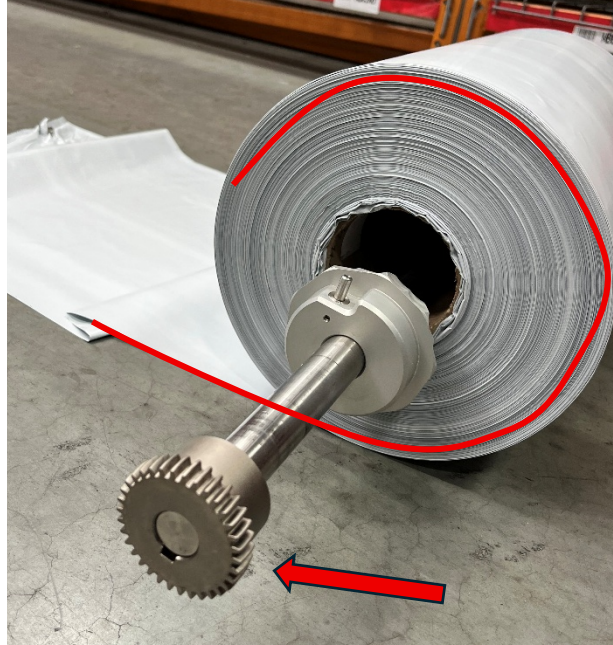


Push in the button to unluck the device, you are now able to slide it of the axle



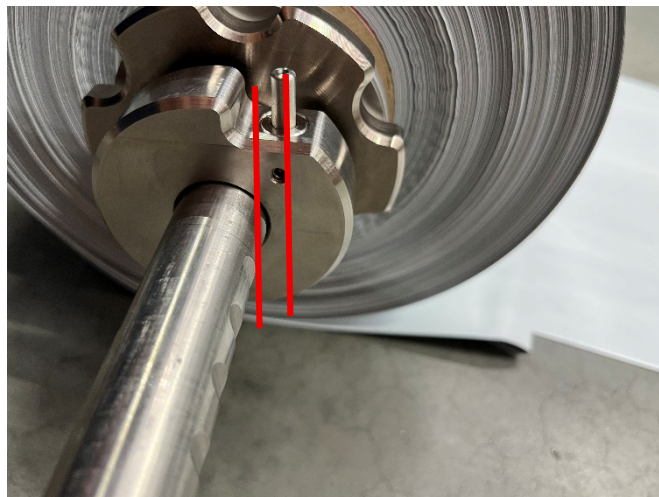
STEP 7: You are now able to change the roll for a new one make sure the roll is on as follows:

- The gear should be on the left side, and the film should roll under as show below:



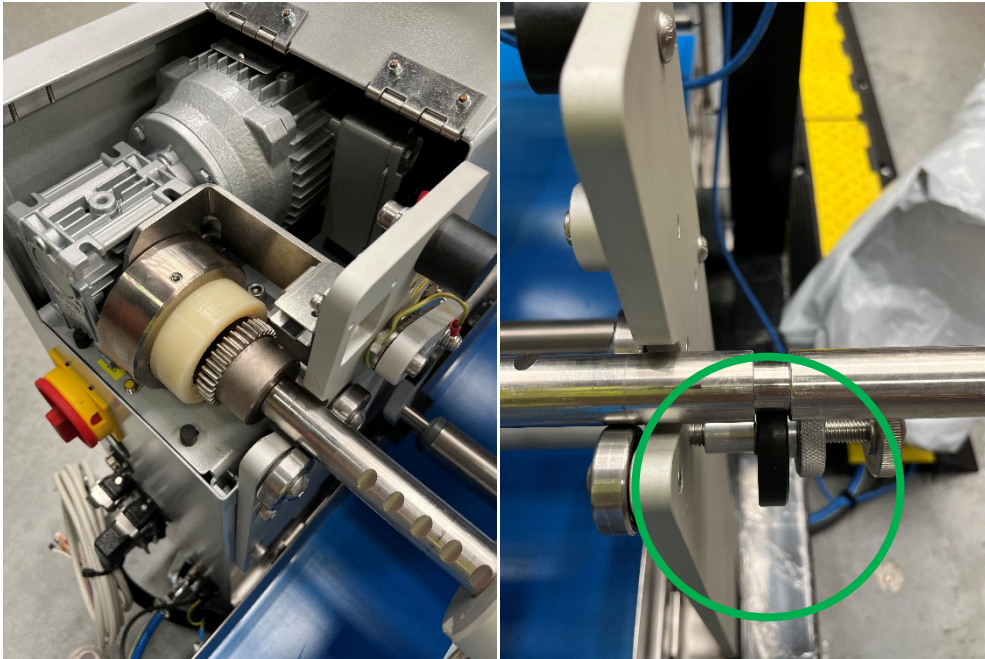
STEP 8: now the roll is on correctly, you can put the clamping device back.

- find the nearest spot where the clamping device clicks in, the push button should be perpendicular to the indents on the axle

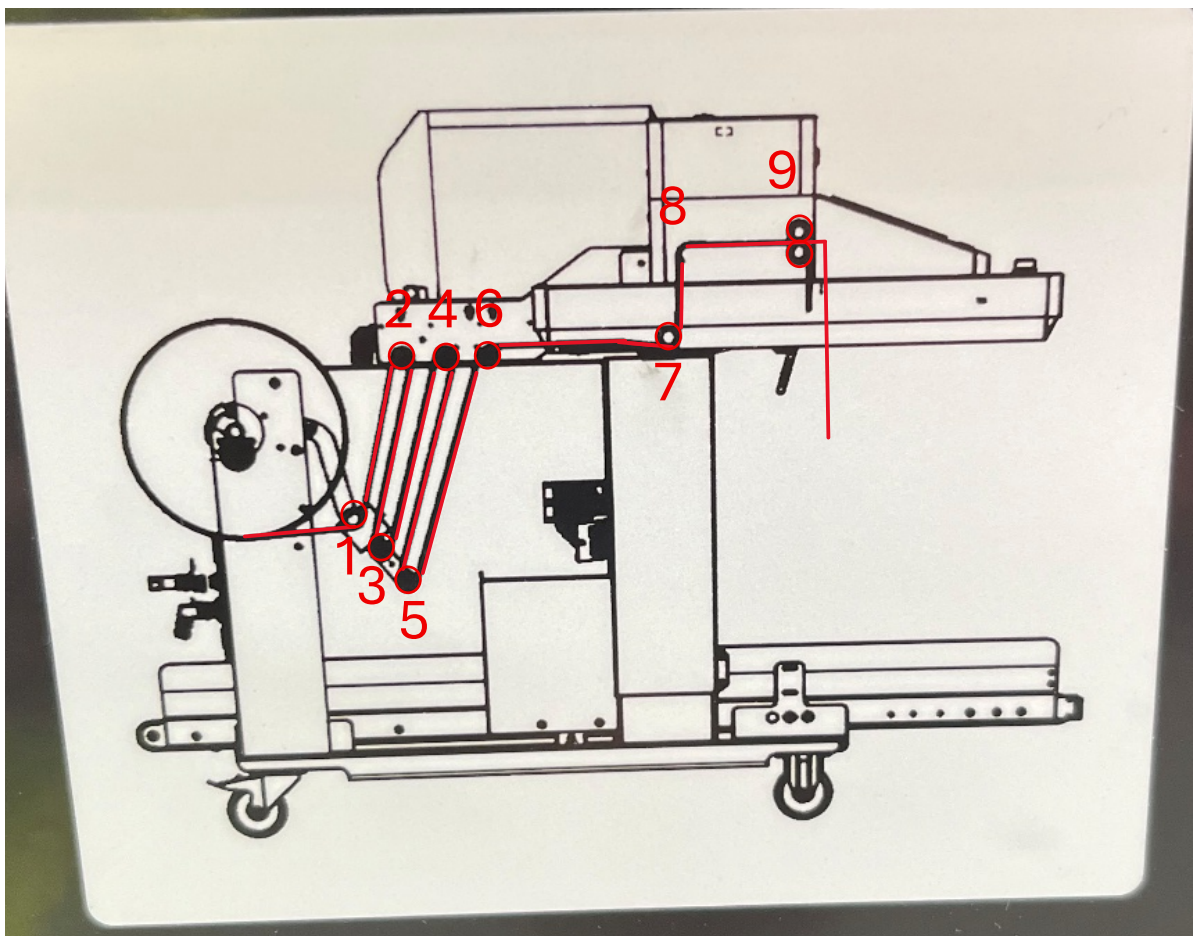


- Screw the clamping device clockwise until there is tension on the roll.

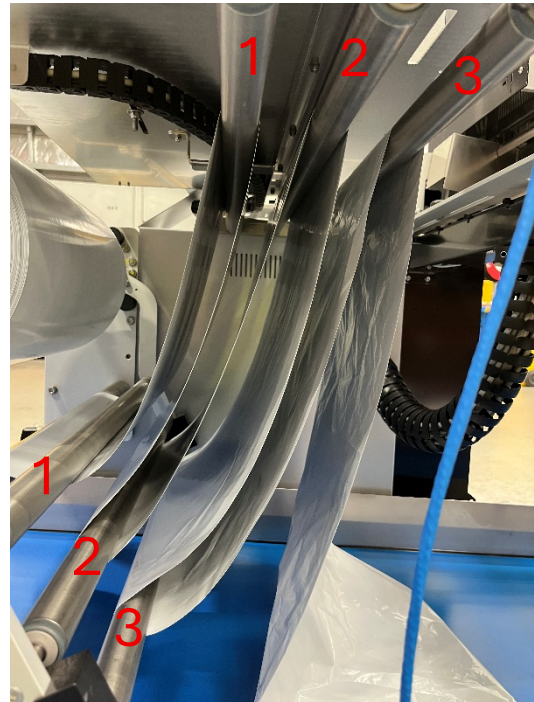
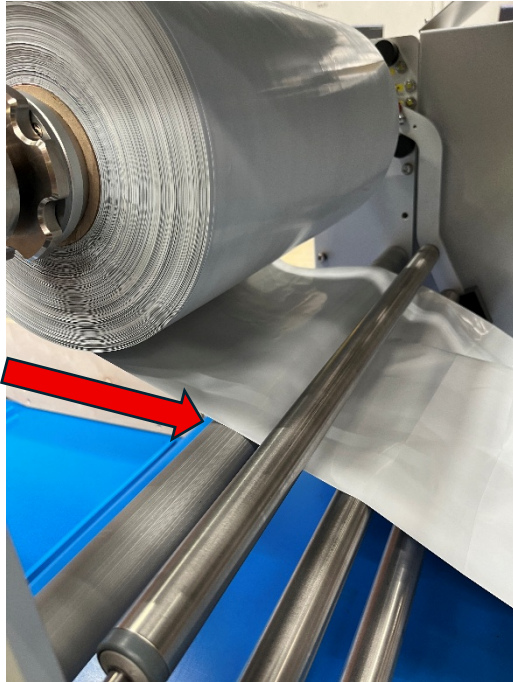
STEP 9: Lift the new roll in the machine, make sure the left side is lined up with the black wheel.



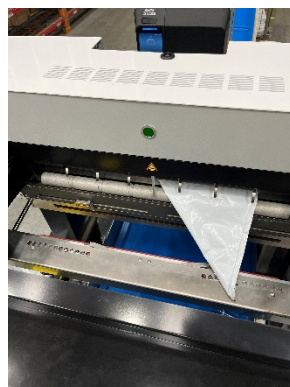
Step 10: Guide the film through the machine use the designated sticker for instructions:



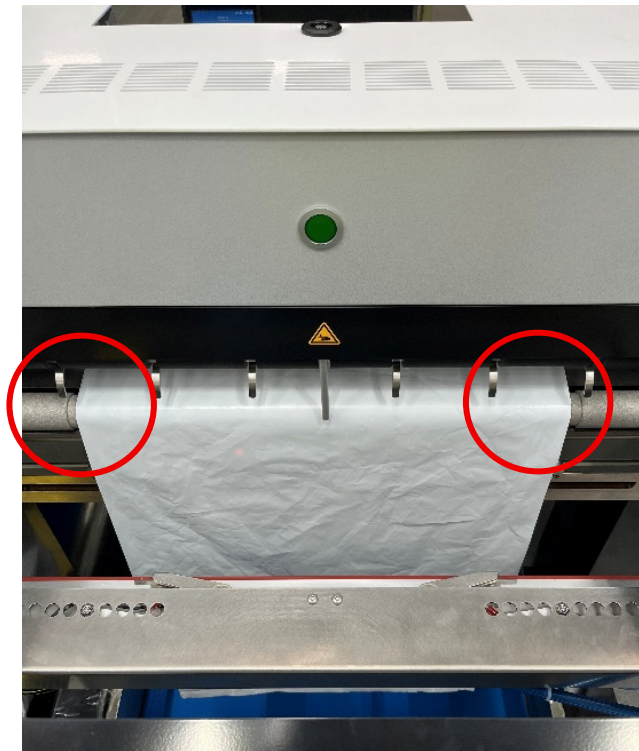
Additional TIPS: make sure it goes over the support bar which is located in the rear of the machine. After this you need to 3 times under the transport rolls and 3 times over transport rolls:



- Fold a triangle to insert the film easier into the machine.



STEP 11: make sure the bag is lined up in the middle

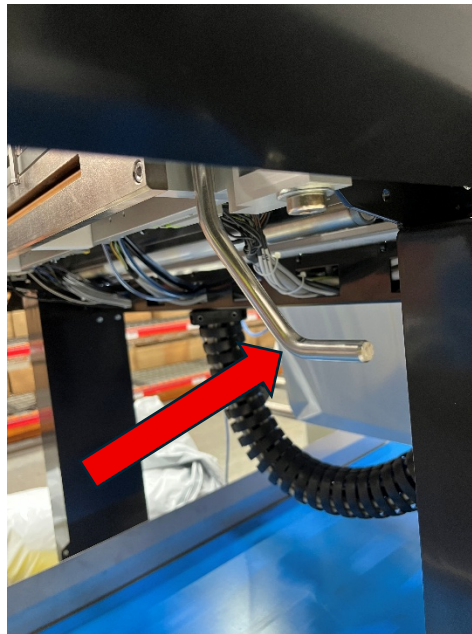


STEP 12: close the “mouth” of the machine

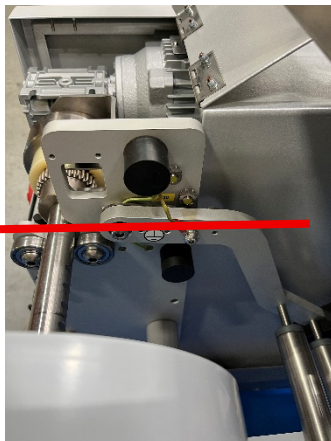
- Use your left hand to lift the pressure bar as shown below:



- Push the lever **away** from you with your right hand, the lever is located underneath the machine:

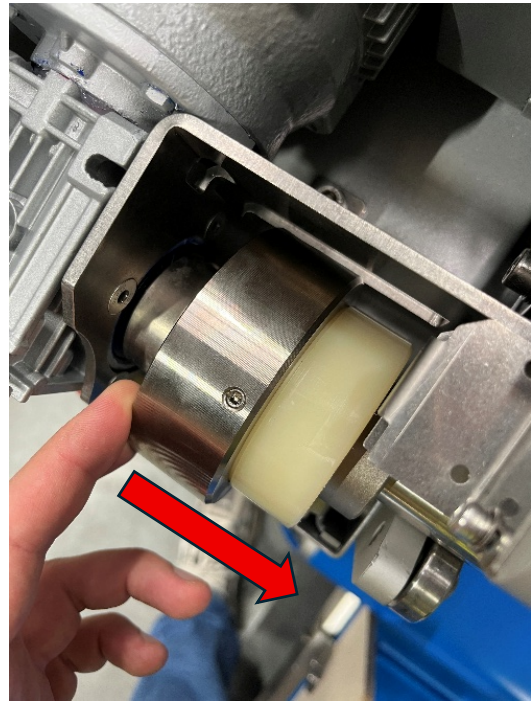
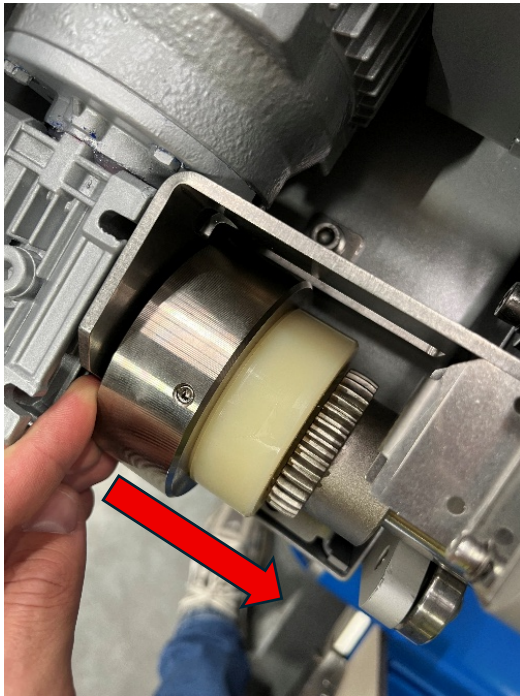


STEP 13: Give the roll a couple of turns to ensure there is some tension on the film



Please note the following: arm should be horizontal as shown

STEP 14: Engage the gear with the axle again by shifting it to the right

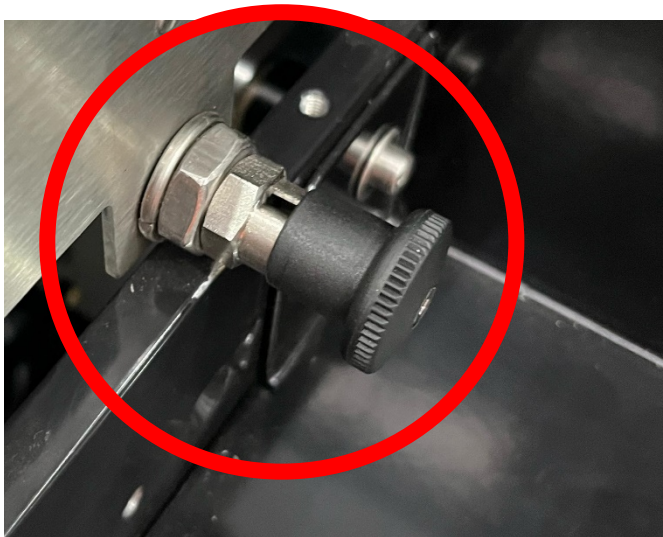


Make sure the hood is closed otherwise the machine won't start!

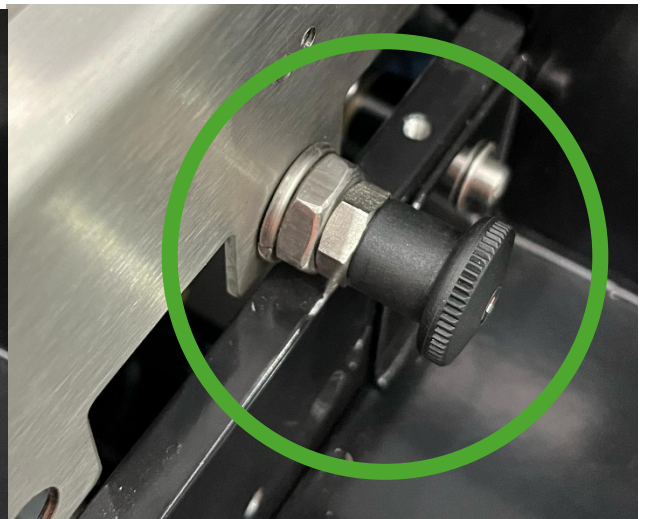
STEP 15: Push the printer back in its position:

- Push the printer back in place, make sure the locks on both sides are fully locked you should hear a click when they are all the way in.

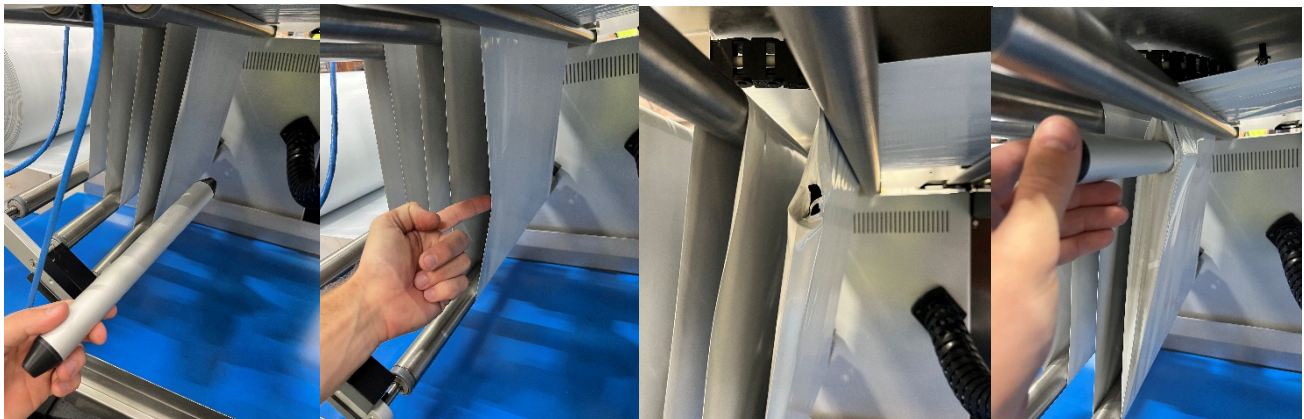
NO



YES



STEP 11: Put the separation bar back into the film, make sure it is always in the last lane going upwards. See below for instructions:



STEP 16 (If applicable on your machine): use a blowgun to insert some air into the film, this helps the machine open the film more consistent.

- **Tip:** after inserting the air start the machine, the air will be trapped and stay there until the roll is finished.

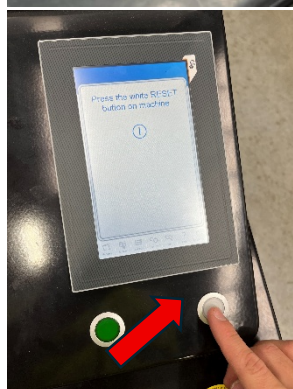
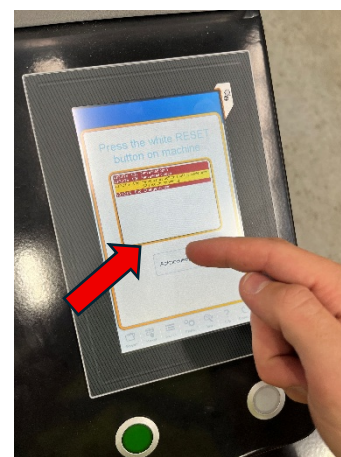


STEP 17: you are now able to start the machine back up. Follow the steps below to start the machine again:



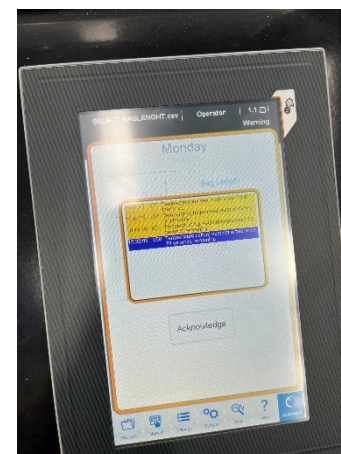
Release the emergency stop button by turning it, the button will pop up automatically and show the green ring.

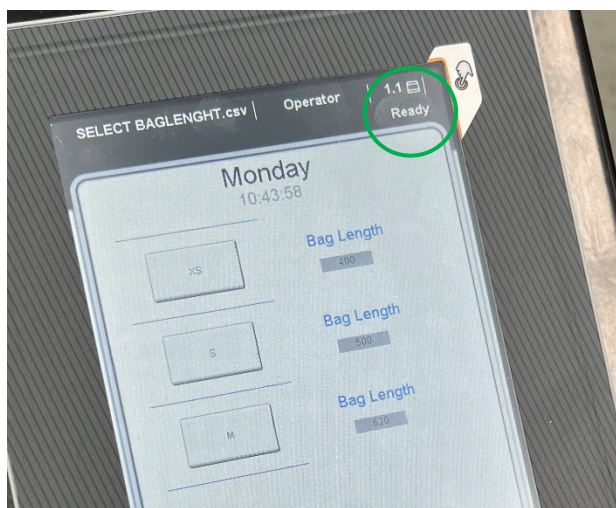
The machine will display a few warnings, acknowledge these by pressing on the screen.



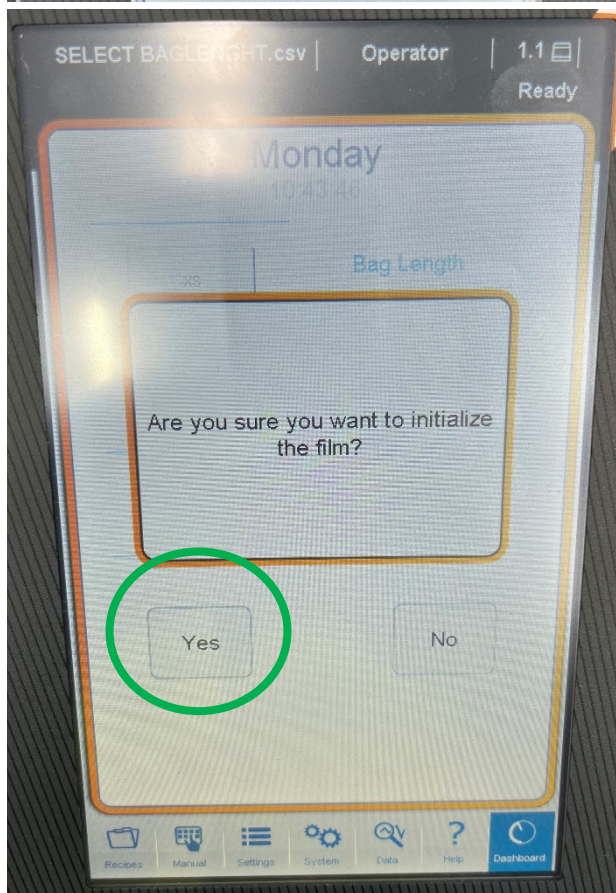
Press the **white** reset button to reset the machine.

Press the **green** button once, and the machine will start heating up. This will be displayed in the screen with a count down until the machine is ready.





once the machine is warmed up, it will display “READY” in the top right corner.



The machine will ask you to initialize the film, **PRESS YES** and then the **GREEN** start button.

The machine will start its initialisation procedure; a reference bag will be made. You can throw this away.

You are now all done and can continue normal operation.