

BOND FAST SPR 777 SPRAY GRADE

PROPERTY	SPECIFICATION
Base	Blend of synthetic polymers and synthetic resins in organic solvents
Appearance	Light yellow, viscous liquid
End Use	Sprayable grade for bonding foam, wood, fabric, chairs, sofa, mattress, etc.
Solid Content (%)	37 [$\pm$ 2]
Viscosity at 30°C (CPS)	100–200 [$\pm$ 50]
Tack Retention Time (Mins)	Max. 30
Curing Time	1–2 hours; final curing 24 hours
Ageing Stability	Outstanding degree of resistance against oxidation, water, chemicals, acids, etc.
Storage	Inflammable — keep lids secured, avoid heat and ignition sources, handle in a well-ventilated area, store in a cool, dry place
Stability	1 year from date of manufacturing, under the above storage conditions
Packing	25 kg, 15 kg

Application

1. Stir well before use.
2. Surfaces to be bonded must be clean, dry, free from dust, oil, etc.
3. Spray the adhesive from a spray gun onto both surfaces to be bonded.
4. Allow the adhesive to dry for 1–5 minutes according to the touch-push test, depending on weather conditions and type of application.
5. Press the surfaces together over the whole area to ensure overall contact.
6. Bonded surfaces can be handled within 1 hour for further processing, and may be used for normal service after 24 hours.

DISCLAIMER

All information given in this data sheet is based on research and experience, but without warranty. We advise customers to carry out their own tests to ensure the suitability of the product for the desired application.