

GENERAL CATALOG

The workstation of the textile industry.

Sewing tables, ergonomic workstations, inspection tables, tops and accessories — made in-house, from design to finish.

41+

years in business

6

product lines

100%

made in-house

WHO WE ARE

Over 41 years building the textile industry's workstation.

Estamac manufactures its own steel frames and tops, with in-house engineering from start to finish — no middlemen, no outsourced quality. From home machines to heavy industrial lines, every workstation is designed around the operator and the production.

In-house manufacturing

Steel frames and tops produced in-house, from design to finish.

Complete line

From home sewing tables to industrial ergonomic workstations — a solution for every operation.

Productivity and ergonomics

Frames designed for the operator's daily work and the pace of production.

Consistency and durability

Consistent quality batch after batch, built to last on the production line.

BY THE NUMBERS

Scale and experience behind every frame we deliver.

41+

years in business

6

product lines

100,000+

tables per year, production capacity

Exporting

worldwide

**From home sewing tables to motorized ergonomic
workstations: one factory, one quality standard.**

IN THIS CATALOG

Six lines, one standard



01

Industrial Sewing Tables

L, K and H families for lockstitch, overlock, coverstitch and specialty machines.



02

Home Sewing Tables

Compact, foldable frames for domestic and semi-industrial machines.



03

Ergonomic Workstations

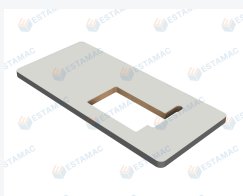
Crank or motorized height adjustment — ergonomics for long shifts.



04

Inspection Tables

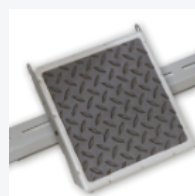
Large surfaces for preparing, inspecting and cutting fabric.



05

Table Tops

29 cutouts available, compatible with the leading machine brands.



06

Accessories

Pedals, tie rods, drawers and guards that complete the workstation.

CATEGORY 01

Industrial Sewing Tables

Frames developed for different machines, weights and production rhythms — with families designed for each operation.

RECOMMENDED FOR

Dealers, apparel makers and companies running lockstitch, overlock, coverstitch, embroidery and specialty machines.

BENEFITS

Consistency across workstations, less corrective maintenance and the right frame for each operation.

The right table starts with the right machine.

Which family is yours

L

L Family — standard frame

For the most common industrial machines: lockstitch, overlock and coverstitch.

Models: LM, LMR, LS, LMI, LC

K

K Family — reinforcement and stability

Traditional frame for operations that need more reinforcement and stability.

Models: KR, KB

H

H Family — high performance

High-performance frame for heavy-duty sewing, specialty machines and high-speed work.

Models: HR, HR PR, HB

Each product page shows capacity, height, purchase configurations and a QR code for the full technical drawing online.

Industrial Table LM

Industrial lockstitch, overlock and coverstitch



Estamac's best-selling model, the top choice for industrial lockstitch, overlock and coverstitch. Ergonomics, stability and durability at the workstation.

220 lb

DISTRIBUTED LOAD

26.8–34.6 in

ADJUSTABLE HEIGHT (IN)

PURCHASE CONFIGURATIONS

LM

Steel frame only.

LM_PD_TRT

Frame + pedal and tie rod.

LM_PDT

Frame + foot-lift pedal.

LM_PD_TRT_PDT

Frame + pedal, tie rod and foot-lift pedal.

LM_PD_TRT_PDT_T

Complete: + top (size and cutout of your choice).

AVAILABLE TOPS

43.3 × 19.7 × 1.0 in

43.3 × 19.7 × 1.4 in

47.2 × 19.7 × 1.4 in

47.2 × 23.6 × 1.4 in

47.2 × 23.6 × 2.0 in

Custom to spec



Industrial Table LMR

Industrial lockstitch, overlock and coverstitch, on casters



One of Estamac's best sellers, with standard 2" casters for easy moving and more flexibility on the production floor.

220 lb

DISTRIBUTED LOAD

26.8–34.6 in

ADJUSTABLE HEIGHT (IN)

PURCHASE CONFIGURATIONS

LMR

Steel frame with 2" casters.

LMR_PD_TRT

Frame + pedal and tie rod.

LMR_PDT

Frame + foot-lift pedal.

LMR_PD_TRT_PDT

Frame + pedal, tie rod and foot-lift pedal.

LMR_PD_TRT_PDT_T

Complete: + top (size and cutout of your choice).

AVAILABLE TOPS

43.3 × 19.7 × 1.0 in

43.3 × 19.7 × 1.4 in

47.2 × 19.7 × 1.4 in

47.2 × 23.6 × 1.4 in

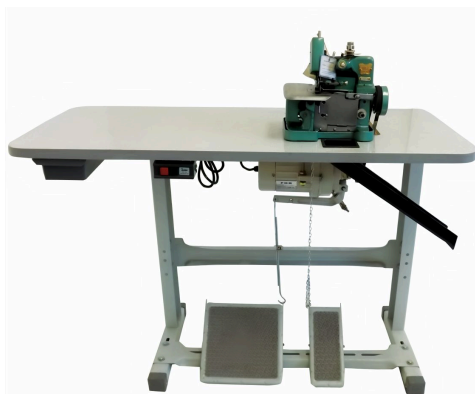
47.2 × 23.6 × 2.0 in

Custom to spec



Industrial Table LS

Semi-industrial overlock



For light and semi-industrial work, between our industrial tables and home models.
Recommended for semi-industrial overlock with a large motor.

110 lb

DISTRIBUTED LOAD

26.8 / 28.1 / 29.1 in

ADJUSTABLE HEIGHT (IN)

PURCHASE CONFIGURATIONS

LS	Steel frame only.
LS_PD_TRT	Frame + pedal and tie rod.
LS_PDT	Frame + foot-lift pedal.
LS_PD_TRT_PDT	Frame + pedal, tie rod and foot-lift pedal.
LS_PD_TRT_PDT_TS	Frame + pedal, tie rod, foot-lift pedal + 43.3×19.7×1 in top.

AVAILABLE TOPS

Complete: + top + scrap chute and funnel.

43.3 × 19.7 × 1.0 in

43.3 × 19.7 × 1.4 in



Industrial Table LMI

Heavy post-bed machines



L family with a reinforced frame for more demanding applications. For heavy post-bed machines, with more stability and safety in continuous use.

330 lb

DISTRIBUTED LOAD

26.8–34.6 in

ADJUSTABLE HEIGHT (IN)

PURCHASE CONFIGURATIONS

LMI

Reinforced steel frame only.

LMI_PD_TRT

Frame + pedal and tie rod.

LMI_PDT

Frame + foot-lift pedal.

LMI_PD_TRT_PDT

Frame + pedal, tie rod and foot-lift pedal.

LMI_PD_TRT_PDT_T

Complete: + top (size and cutout of your choice).

AVAILABLE TOPS

43.3 × 19.7 × 1.4 in

47.2 × 19.7 × 1.4 in

47.2 × 23.6 × 1.4 in

47.2 × 23.6 × 2.0 in

Custom to spec



Industrial Table LC

Extra-heavy post-bed machines



Reinforced L frame for extra-heavy post-bed machines, with standard 3" casters for mobility in continuous operation.

330 lb

DISTRIBUTED LOAD

26.8–34.6 in

ADJUSTABLE HEIGHT (IN)

PURCHASE CONFIGURATIONS

LC	Steel frame only.
LC_PD_TRT	Frame + pedal and tie rod.
LC_PDT	Frame + foot-lift pedal.
LC_PD_TRT_PDT	Frame + pedal, tie rod and foot-lift pedal.
LC_PD_TRT_PDT_T	Complete: + top (size and cutout of your choice).

AVAILABLE TOPS

43.3 × 19.7 × 1.4 in

47.2 × 19.7 × 1.4 in

47.2 × 23.6 × 1.4 in

47.2 × 23.6 × 2.0 in

Custom to spec



Industrial Table KR

Sewing machines in general



Traditional heavy-duty K-shaped frame for operations that demand high strength, stability and durability in daily production.

440 lb

DISTRIBUTED LOAD

29.9–31.5 in

ADJUSTABLE HEIGHT (IN)

PURCHASE CONFIGURATIONS

KR

Steel frame only.

KR_PD_TRT

Frame + pedal and tie rod.

KR_PDT

Frame + foot-lift pedal.

KR_PD_TRT_PDT

Frame + pedal, tie rod and foot-lift pedal.

KR_PD_TRT_PDT_T

Complete: + top (size and cutout of your choice).

AVAILABLE TOPS

43.3 × 19.7 × 1.0 in

43.3 × 19.7 × 1.4 in

47.2 × 19.7 × 1.4 in

47.2 × 23.6 × 1.4 in

47.2 × 23.6 × 2.0 in

Custom to spec



Industrial Table KB

Feed-off-the-arm machines



K-shaped frame designed especially for feed-off-the-arm machines, with a smaller dedicated top.

440 lb

DISTRIBUTED LOAD

29.9–31.5 in

ADJUSTABLE HEIGHT (IN)

✓ Casters available as an option — to reposition the workstation.

PURCHASE CONFIGURATIONS

KB_PD_TRT_PDT

Frame, special shaft + pedal, tie rod and foot-lift pedal.

KB_PD_TRT_PDT_T

Complete: + arm-machine top (cutout and thickness of your choice).

AVAILABLE TOPS

31.5 × 19.7 × 1.4 in

31.5 × 19.7 × 2.0 in



Industrial Table HR

Heavy machines, incl. bag closing



H-shaped frame for high performance, ruggedness and stability. For all machine types, including very heavy models such as bag-closing machines.

660 lb

DISTRIBUTED LOAD

30.7–32.7 in

ADJUSTABLE HEIGHT (IN)

✓ Casters available as an option — to reposition the workstation.

PURCHASE CONFIGURATIONS

HR

Steel frame only.

HR_PD_TRT

Frame + pedal and tie rod.

HR_PDT

Frame + foot-lift pedal.

HR_PD_TRT_PDT

Frame + pedal, tie rod and foot-lift pedal.

HR_PD_TRT_PDT_T

Complete: + top (size and cutout of your choice).

AVAILABLE TOPS

43.3 × 19.7 × 1.4 in

47.2 × 19.7 × 1.4 in

47.2 × 23.6 × 1.4 in

47.2 × 23.6 × 2.0 in

Custom to spec



H FAMILY

Dedicated

Industrial Table HR PR

Brother PR embroidery machine



H-shaped frame dedicated to the Brother PR embroidery machine, with a specific top for a better fit and support.

660 lb

DISTRIBUTED LOAD

29.9–31.5 in

ADJUSTABLE HEIGHT (IN)

PURCHASE CONFIGURATIONS

HR_PR

Frame + special top with Brother PR cutout.

AVAILABLE TOPS

29.5 × 25.6 × 1.4 in (special, with Brother PR cutout)



www.estamac.com

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Scan to access the full
spec sheet, technical
drawings and up-to-date
information online.



Industrial Table HB

Heavy-duty, high-speed sewing



H-shaped frame for heavy-duty sewing and high-speed environments, with standard pedal and foot-lift pedal on a special shaft.

660 lb

DISTRIBUTED LOAD

30.7–32.7 in

ADJUSTABLE HEIGHT (IN)

PURCHASE CONFIGURATIONS

HB_PD_TRT_PDT

Frame, special shaft + pedal, tie rod and foot-lift pedal.

HB_PD_TRT_PDT_TB

Complete: + arm-machine top (cutout and thickness of your choice).

AVAILABLE TOPS

31.5 × 19.7 × 1.4 in

31.5 × 19.7 × 2.0 in



Home Sewing Tables

Frames developed to give stability, comfort and proper posture to people sewing on home and portable machines — from the studio to small-scale production.

RECOMMENDED FOR

Sewists, studios, small apparel shops and home users who want more stability and ergonomics for their portable machine.

BENEFITS

Adjustable height, a sturdy top and a steel finish — the portable machine gets a stable workstation.

Comfort and stability, even at small scale.

Which home sewing table is yours

Closed · solid top

A base for portable machines that sit on the top. For general use and light work.

Open Flatbed

Cutout in the top for flatbed machines (with hinge holes). Hinges and oil pan come standard.

Perfect Fit

Cutout made for your exact portable machine model. Steel support standard, for more stability.

Portable Overlock

For portable overlock machines, such as the Singer Ultralock line. Scrap chute and funnel standard.

Semi-Industrial Overlock

For semi-industrial overlock with built-in motor. Reinforced frame, foot-lift pedal with chain, and scrap chute and funnel standard.

Each product page shows capacity, height, standard items and a QR code for the full technical drawing online.

Closed-Top Home Table

Solid top, for portable machines placed on top



A base for portable machines that sit on the top. Adjustable steel frame for light work and general use.

55–110 lb

DISTRIBUTED LOAD

27.2 · 28.7 · 30.3 in

ADJUSTABLE HEIGHT (IN)

✓ Accessory drawer available as an option — mounts under the top.

PURCHASE CONFIGURATIONS

LD_TD8

Adjustable steel frame (3 heights) + MDF top (0.7 or 1 in, your choice).

AVAILABLE TOPS

31.5 × 15.7 in — 0.7 in top

35.4 × 15.7 in — 1 in top

Custom to spec



Open Flatbed Home Table

For flatbed sewing machines

Compatible with Singer, Elgin and other flatbed machines — full list on the spec sheet.



Dedicated cutout in the top that seats flatbed machines, with standard hinges and oil pan for cleaner, more stable operation.

55–110 lb

DISTRIBUTED LOAD

27.2 · 28.7 · 30.3 in

ADJUSTABLE HEIGHT (IN)

✓ Accessory drawer available as an option — mounts under the top.

PURCHASE CONFIGURATIONS

[LD_TD8_AD](#)

Frame + top with flatbed cutout + hinges and oil pan, standard.

AVAILABLE TOPS

31.5 × 15.7 in — 0.7 in top

35.4 × 15.7 in — 1 in top

Custom to spec



Perfect Fit Home Table

Custom fit for portable machines

Custom fit for Singer, Brother, Janome, Elgin, Philco and more — full list on the spec sheet.



Cutout made for the exact portable machine model, with a steel support in place of conventional legs — a perfect fit and more stability.

55–110 lb

DISTRIBUTED LOAD

27.2 · 28.7 · 30.3 in

ADJUSTABLE HEIGHT (IN)

✓ Accessory drawer available as an option — mounts under the top.

PURCHASE CONFIGURATIONS

[LD_TD8_ENC](#)

Frame + top with cutout made for your machine model + steel support, standard.

MODELS WITH CUTOUT AVAILABLE

Singer	Facilita Pro 4411/4423/4432/5511 · Pret à Porter · Brilliance · Confidence 7640 · Fashion 4205 · HD6605/6705/6805 · M1605 · M2405/2505 · M3205/3335/3405 · Inspiration 4218/4228 · Simple 3223/3223R/3223Y/3232 · Start 1306 · Tradition 2250 · Starlet 6660/6680/6699 · Promise 1408/1412
Brother	BM2800 · BM3700 · CS6000 · NX450Q · SQ9000 · SQ9100/QB9110L
Janome	1006 · 1006P · 2008 · 2008P · 2008S · 1050DC · 2018DC · 2030DC · 2030QDC · 3022
Elgin	JX4035 · Trendy JX3013
Philco	PMC16BP

AVAILABLE TOPS

31.5 × 15.7 in — 0.7 in top

35.4 × 15.7 in — 1 in top

Custom to spec



Portable Overlock Home Table

For portable overlock machines
For portable overlock, such as the Singer Ultralock line.



Designed for portable overlock machines, such as the Singer Ultralock models. Comes with a standard scrap chute and funnel for a cleaner workstation.

55–110 lb

DISTRIBUTED LOAD

27.2 · 28.7 · 30.3 in

ADJUSTABLE HEIGHT (IN)

✓ Accessory drawer available as an option — mounts under the top.

PURCHASE CONFIGURATIONS

LD_TD8_CB

Frame + top + scrap chute and funnel, standard.

AVAILABLE TOPS

31.5 × 15.7 in — 0.7 in top

35.4 × 15.7 in — 1 in top

Custom to spec



Semi-Industrial Overlock Home Table

For semi-industrial overlock with built-in motor



Reinforced frame with extra crossbars to carry the built-in motor. Foot-lift pedal with chain, scrap chute and funnel standard, for a more functional workstation.

55–110 lb

DISTRIBUTED LOAD

**27.2 · 28.7 · 30.3 in ·
reinforced frame**

ADJUSTABLE HEIGHT (IN)

✓ Accessory drawer available as an option — mounts under the top.

PURCHASE CONFIGURATIONS

LS_PDT_TD8_CBC

Reinforced frame (2 extra crossbars) + top + foot-lift pedal with chain + scrap chute and funnel, standard.

AVAILABLE TOPS

31.5 × 15.7 in — 0.7 in top

35.4 × 15.7 in — 1 in top

Custom to spec



Ergonomic Workstations

The IX Line was developed for workstations that need fast height adjustment, high load capacity and compliance with safety and ergonomics standards.

RECOMMENDED FOR

Production lines with operator or shift changes, heavy loads and workstations that need frequent height adjustment.

BENEFITS

Compliance with Brazilian standards NR12 and NR17, 15.7 in (400 mm) of travel and a frame proven in demanding industrial applications.

Proven ergonomics, from a single workstation to the whole line.

Motorized or Crank?

Two ways to adjust height, the same Estamac ergonomic engineering.

	IX Motorized	IX Crank
Code	IX_MOT	IX_MAN
Drive	Electric, motorized	Manual — crank and belt
Load capacity	Up to 1,320 lb	Up to 660 lb
Adjustment travel	15.7 in	15.7 in
Width	39.4 in	34.6 in
Base depth	23.6 in	23.6 in
Top support	19.7 in	17.7 in
Electrical supply	Required at workstation	Not required
Adjusting in use	Fast, effortless	Manual, a few turns

Choose Motorized when

Frequent operator or shift changes · loads up to 1,320 lb · power outlet at the workstation · fast adjustment is a priority.

Choose Crank when

Occasional adjustment · loads up to 660 lb · no dedicated power supply · lower purchase cost.

In common: same structural platform, 15.7 in (400 mm) travel, 4 industrial casters, Estamac manufacturing and compliance with Brazilian standards NR12 and NR17. Custom starting height on request for both versions. Height with top: 31.5–47.2 in (800–1,200 mm).

IX Motorized

Motorized ergonomic workstation for heavy loads



A benchmark for demanding industrial sewing workstations, specified and validated in the technical requirements of multinational automotive manufacturers. Electric height adjustment for continuous production.

1,320 lb

DISTRIBUTED LOAD

15.7 in

MOTORIZED TRAVEL

✓ Meets Brazilian standards NR12 (machinery safety) and NR17 (ergonomics).

TECHNICAL SPECIFICATIONS

Width 39.4 in

Base depth 23.6 in

Top support 19.7 in

Mobility 4 industrial casters

Manufacturer ESTAMAC



IX Crank

Manual ergonomic workstation, no electric drive needed



Brings IX Line ergonomics to a more affordable version while keeping the strength industry demands. Crank-and-belt lift, for lines without a dedicated power supply.

660 lb

DISTRIBUTED LOAD

15.7 in

ADJUSTMENT TRAVEL

✓ Meets Brazilian standards NR12 (machinery safety) and NR17 (ergonomics).

TECHNICAL SPECIFICATIONS

Width 34.6 in

Base depth 23.6 in

Top support 17.7 in

Mobility 4 industrial casters

Manufacturer ESTAMAC



CATEGORY 04

Inspection Tables

Carbon steel frames for the workstations before and after sewing — preparing pieces and cutting fabric and materials.

RECOMMENDED FOR

Apparel makers and dealers that need support stations to prepare pieces before sewing or to cut and handle fabric and materials.

BENEFITS

Carbon steel frame, professional finish and resistance to continuous use — reducing rework and keeping production moving.

The right workstation before and after sewing.

Which table is yours

LM Preparation Table

Sits between cutting and sewing — a surface to sort, check, mark and organize fabric pieces before the line.

Cutting Table

Heavy-duty truss frame for cutting, inspecting and handling fabric and materials, standard or with a lower shelf.

Each product page shows dimensions, available configurations and a QR code for the full technical drawing online.

LM Preparation Table

Organizing pieces before the sewing line



A key piece in the apparel production flow: it sits between cutting and sewing, giving a surface to sort, check, mark and organize fabric pieces. Good preparation reduces rework and keeps production moving.

26.8–34.6 in

ADJUSTABLE HEIGHT

1.4 in

TOP THICKNESS

✓ 2" casters available as an option.

AVAILABLE TOPS

LM_T1 43.3 × 19.7 × 1.4 in

LM_T2 47.2 × 19.7 × 1.4 in

LM_T26 47.2 × 23.6 × 1.4 in

LM_CUSTOM Custom on request



Cutting Table

Cutting, inspecting and handling fabric and materials



Heavy-duty carbon steel truss frame with an MDF top mounted on the steel structure — ready for cutting and handling fabric, with rigidity and stability even in continuous, high-demand operation.

78.7 × 59.1 in

TOP (IN)

35.4 in

HEIGHT (IN)

AVAILABLE CONFIGURATIONS

Standard Model

MDF top only on the carbon steel frame.
Lower purchase cost.

Complete Model

MDF top + lower shelf for storing fabric and materials during work.



Table Tops

Every top is designed for a precise fit with your machine model. Find your cutout or request a specific one.

STANDARD SIZES

43.3 × 19.7 × 1.0 in

43.3 × 19.7 × 1.4 in

47.2 × 19.7 × 1.4 in

47.2 × 23.6 × 1.4 in

47.2 × 23.6 × 2.0 in

Custom to spec

HOW TO REQUEST A QUOTE

Every cutout has a code. Include the code + top size in your quote request for an error-free order.

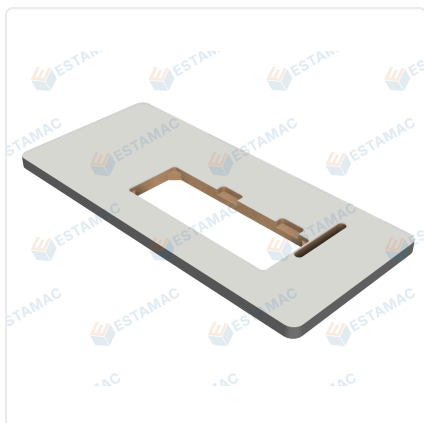
The next pages show our most popular, best-selling cutouts.

Can't find yours? Ask us — we'll make the cutout to measure or find it in our 41-year library.

**Excellence in making and cutting tops for your machine
— that's Estamac.**

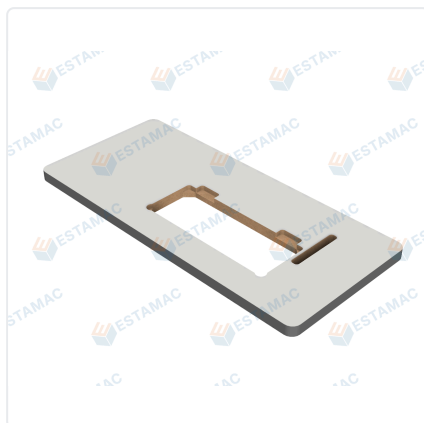
AVAILABLE CUTOUTS

Lockstitch Machines



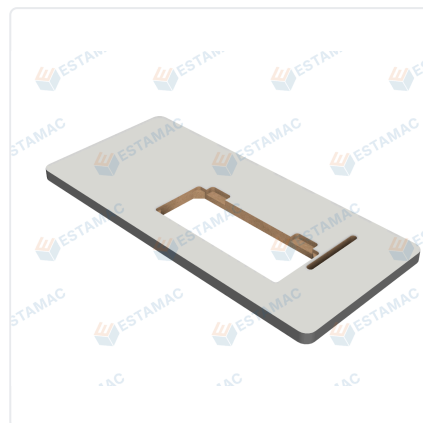
R01

Double-Needle or Walking Foot Lockstitch



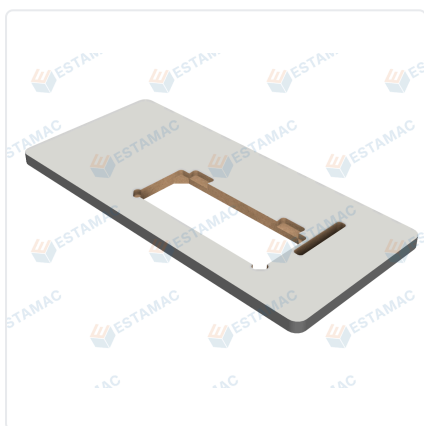
R02

Singer 191 Lockstitch



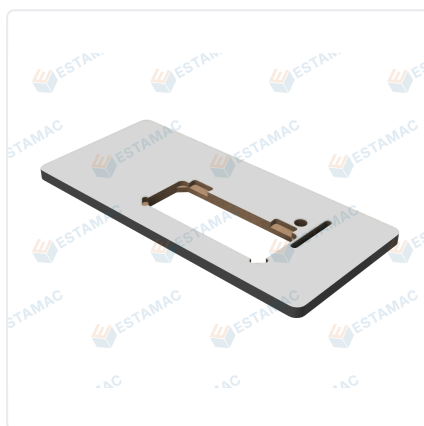
R04

Brother Lockstitch



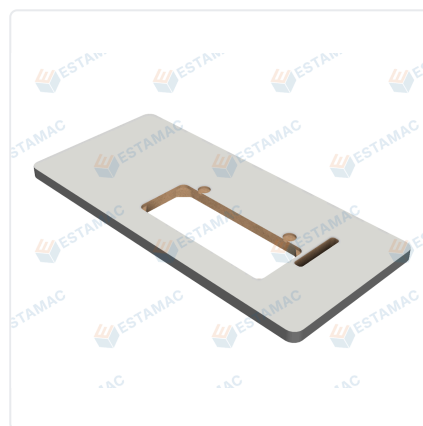
R05

Chinese / Siruba 8700 Lockstitch



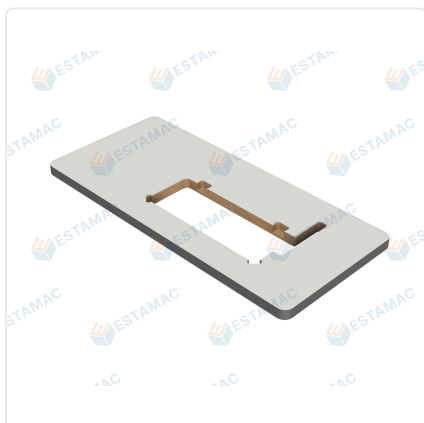
R11

SunStar Lockstitch



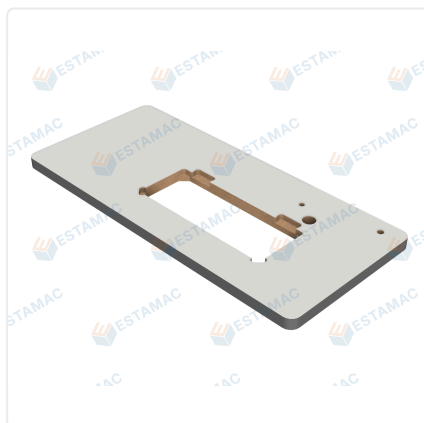
R18

Singer 3115 Lockstitch — Round Hinge



R24

PFAFF Lockstitch



R118

Direct Drive Lockstitch

AVAILABLE CUTOUTS

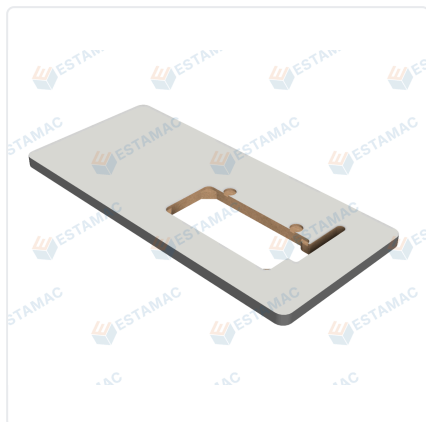
Zigzag · Overlock

ZIGZAG MACHINES



Z01

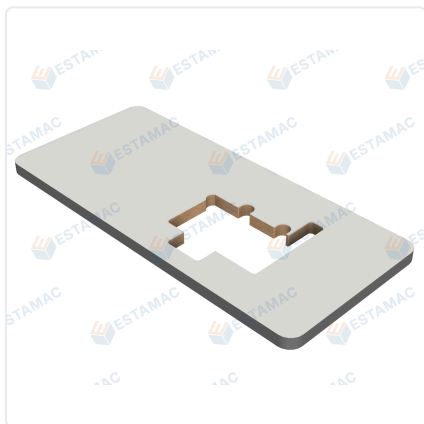
Zigzag — Square Hinge



Z03

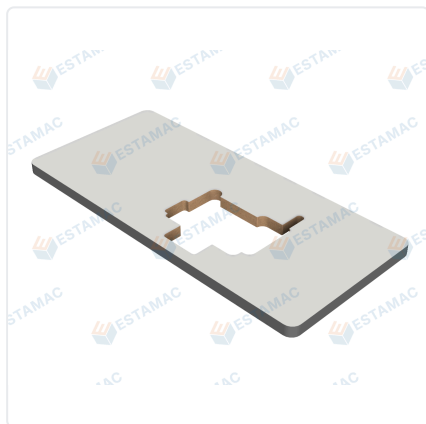
Zigzag — Round Hinge

OVERLOCK MACHINES



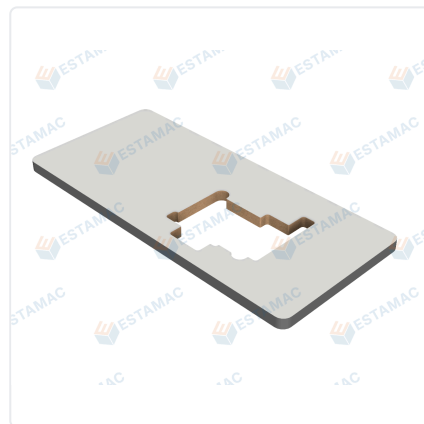
V11

Overlock 737



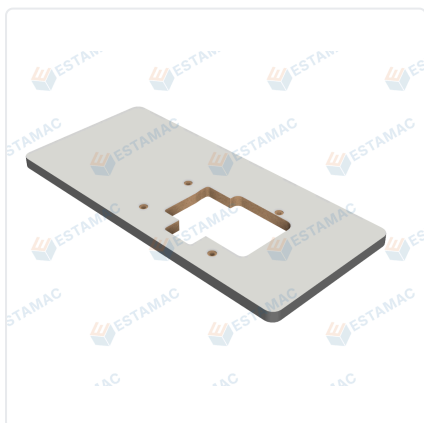
V16

Kingtex Overlock



V62

Overlock 737-K



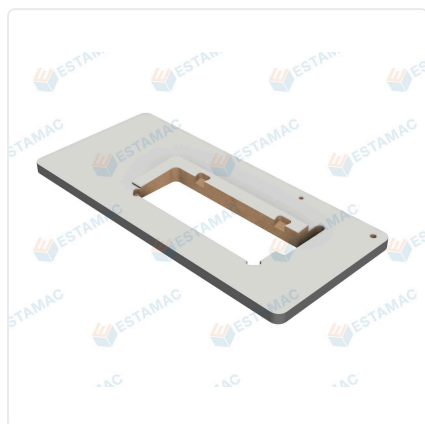
V70

Direct Drive Overlock

AVAILABLE CUTOUTS

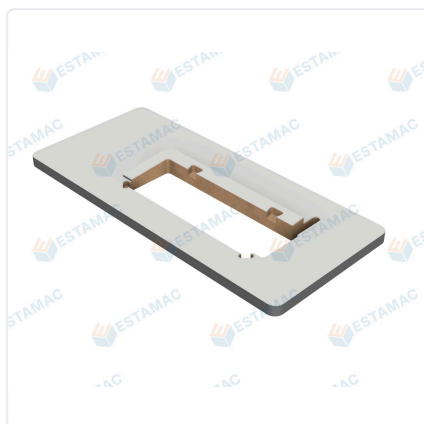
Post-Bed · Buttonhole · Special

POST-BED MACHINES



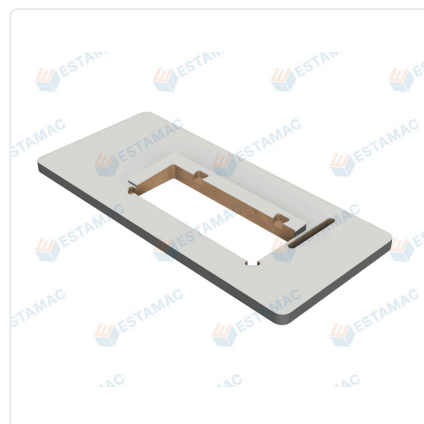
C13

PFAFF 591 / WR Post-Bed



C12

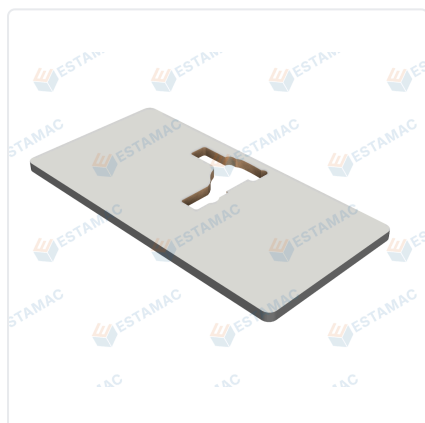
Ivomaq MIT 4000 Post-Bed



C11

Ivomaq CI 3000 Post-Bed

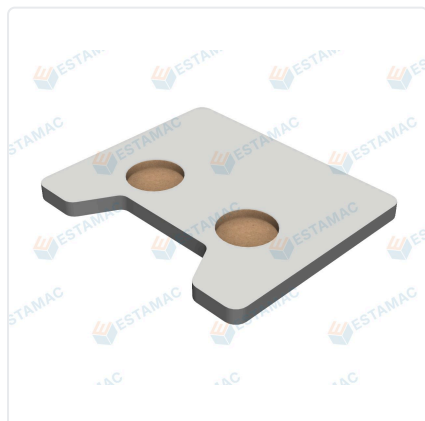
BUTTONHOLE MACHINES



H04

Buttonhole 780/781/782/888

SPECIAL TOPS



N12

Eyelet Top

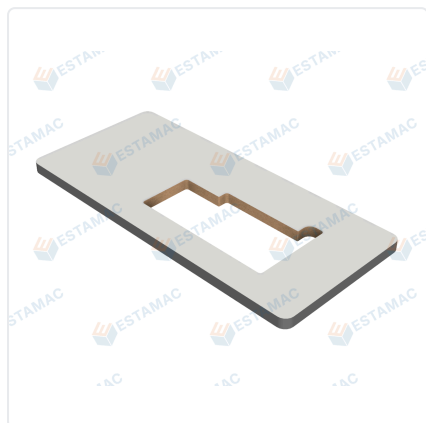


I01

Bias Binding Top

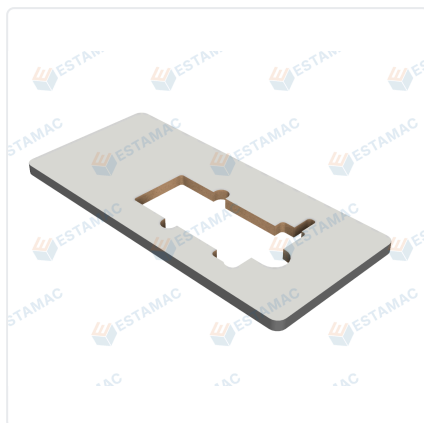
AVAILABLE CUTOUTS

Coverstitch Machines



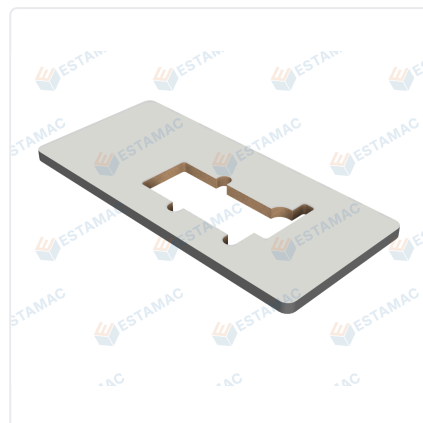
G09

Siruba Coverstitch



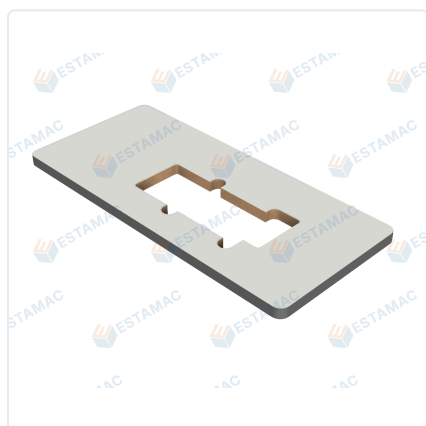
G01

Kansai Coverstitch



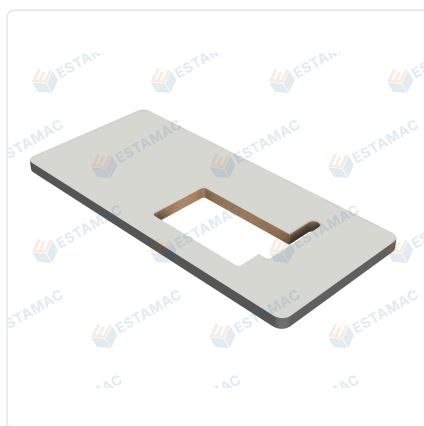
G20

Chinese Coverstitch



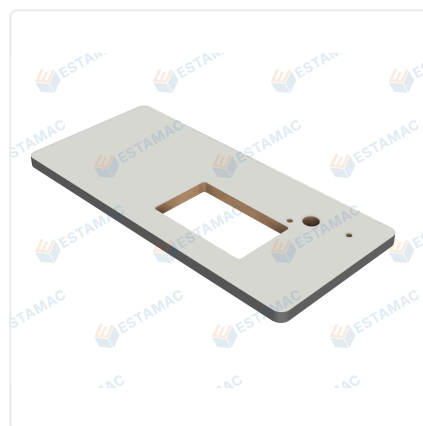
G20D

Chinese Direct Drive Coverstitch



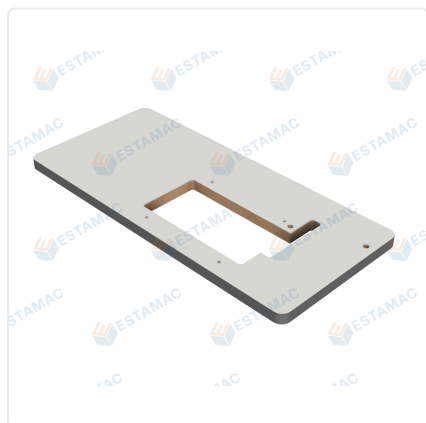
BC4000

BC 4000 Coverstitch



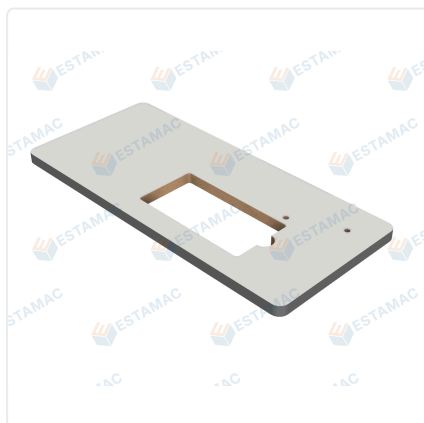
BC4000D

BC 4000 Direct Drive Coverstitch



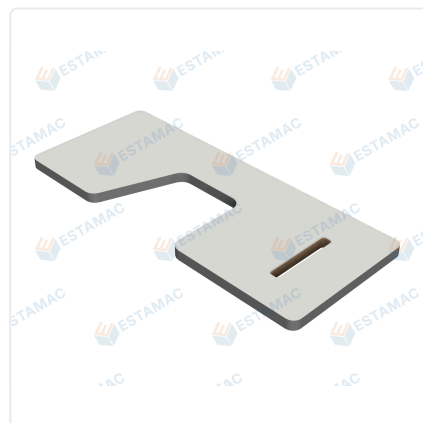
BC5000

BC 5000 Coverstitch



BC5000D

BC 5000 Direct Drive Coverstitch



G56

VC008 Coverstitch

CATEGORY 06

Accessories

Items that complete your Estamac table or frame — operation, organization, protection and finishing of the workstation.

RECOMMENDED FOR

Dealers and apparel makers who want to complete or customize their table, adding functionality to the workstation.

BENEFITS

More organization, safety and productivity in daily operation — each accessory solves a specific need.

The right detail makes all the difference at the workstation.

Available accessories



Pedal

Heavy-duty pedal, ideal for high-performance industrial machines.



Foot-lift Pedal

Compact auxiliary pedal for specific workstation functions.



Platform Pedal

Sturdy pedal platform for more operator comfort and stability.



Tie Rod

Connects the pedal to the machine mechanism for precise operation.



Scrap Chute & Funnel

Collects trimmings and waste, keeping the workstation tidy.



Drawer

Accessory drawer with slides, mounted under the top.



Oil Pan

Oil catch tray, for cleaner and safer operation.



Hinges

Mounts the machine to the table with a secure, stable fit.



Motor Guard

Protects the machine motor from impacts and debris during operation.

LET'S TALK

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custom projects — our team
is ready to help.**



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drawing.