

# Rieder

## Pre-order of raw panels for panels and formparts



To ensure a smooth project schedule, the required raw panel for the production of panel cuts and molded parts should be ordered in advance. Only in this way can the timely availability of the raw materials be guaranteed.

Two options are available for the pre-order:

→ Option 1:

The customer specifies the desired number of different raw panel formats. In this case, the risk of waste is borne by the customer.

→ Option 2:

The customer provides a measurement list of the required components in the ROL (Rieder Order List), including the approximate dimensions of the panels and/or molded parts.

→ Available raw panel sizes:

Width 51 9/16"

98 7/16" x 51 9/16" x 1/2"

122 1/16" x 51 9/16" x 1/2"

141 3/4" x 51 9/16" x 1/2"

161 7/16" x 51 9/16" x 1/2"

196 7/8" x 51 9/16" x 1/2"

Width 59 7/16"

98 7/16" x 59 7/16" x 1/2"

122 1/16" x 59 7/16" x 1/2"

151 3/4" x 59 7/16" x 1/2"

161 7/16" x 59 7/16" x 1/2"

196 7/8" x 59 7/16" x 1/2"

Important notes for determining the required raw panels:

→ For panel cuts:

The deviation between the specified approximate dimensions and the final cut dimensions must not exceed  $\pm 50$  mm. Jumping to the next larger standard panel size is not permitted.

→ For molded parts (formparts):

The deviation of the approximate dimensions (length, view width, leg depth) for L-, U-, and S-shaped components must not exceed  $\pm 25$  mm. Dimensions that have already been fixed through static calculations or planning can only be changed afterwards in consultation. For C-shaped molded parts (C-shapes), a maximum deviation of  $\pm 50$  mm is allowed. The radius cannot be changed afterwards.