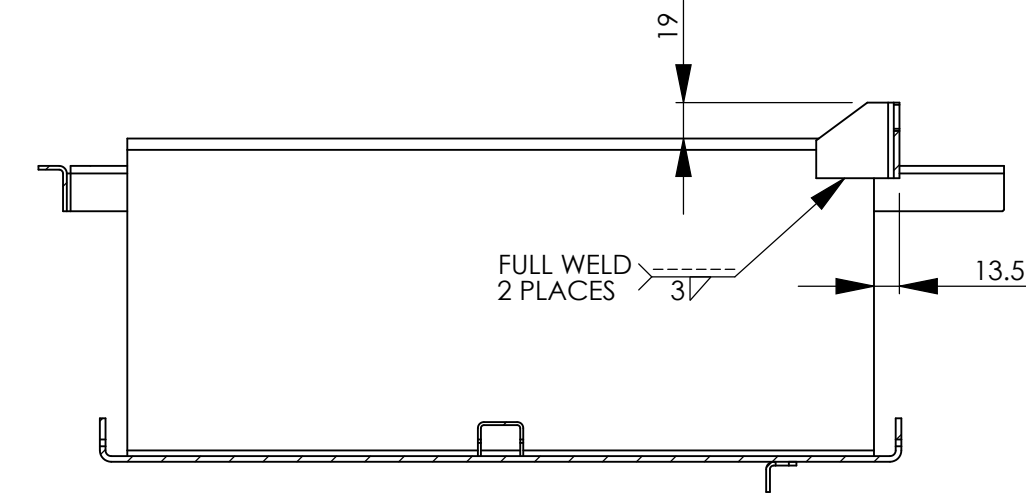
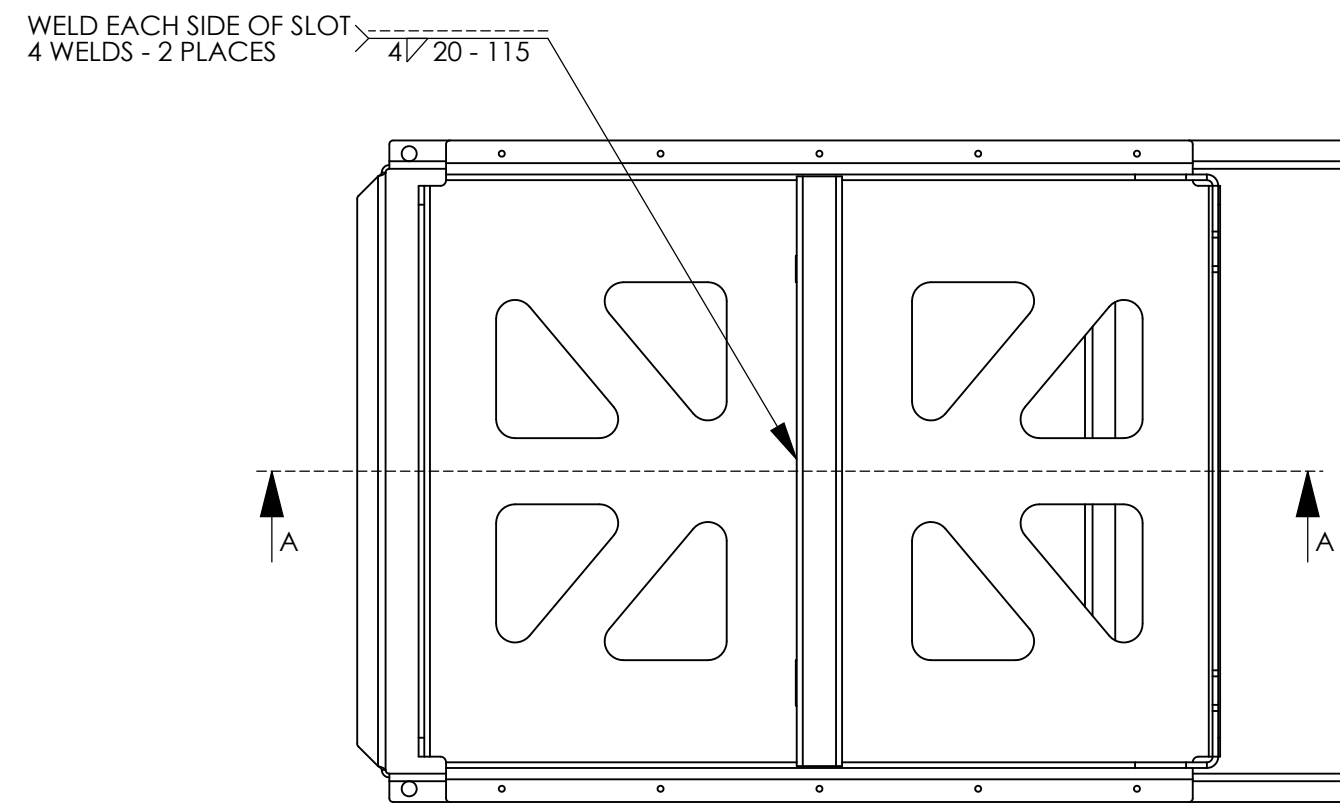
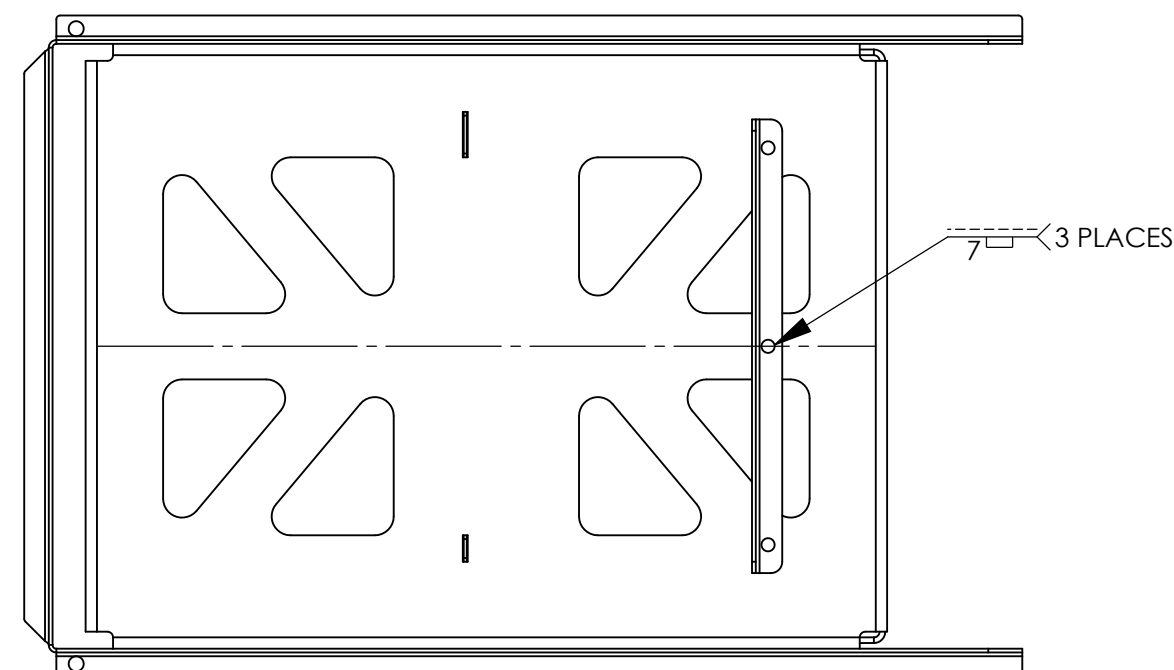
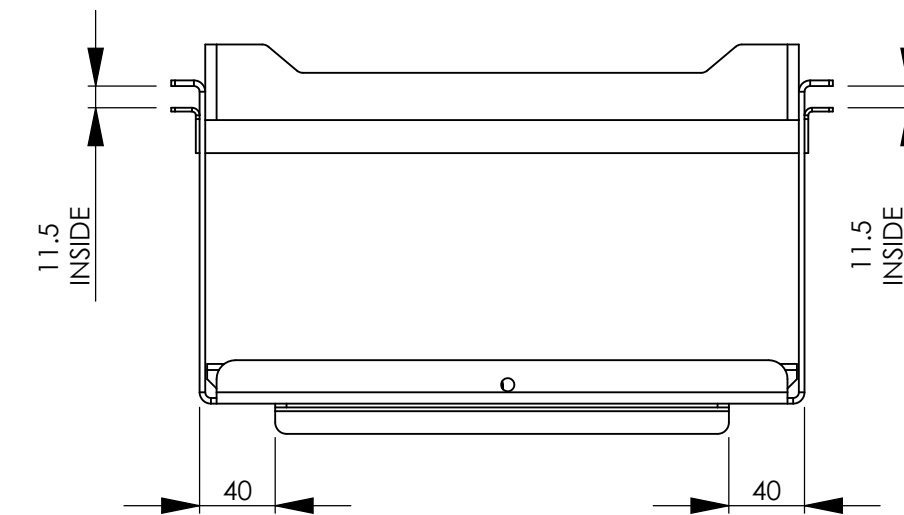
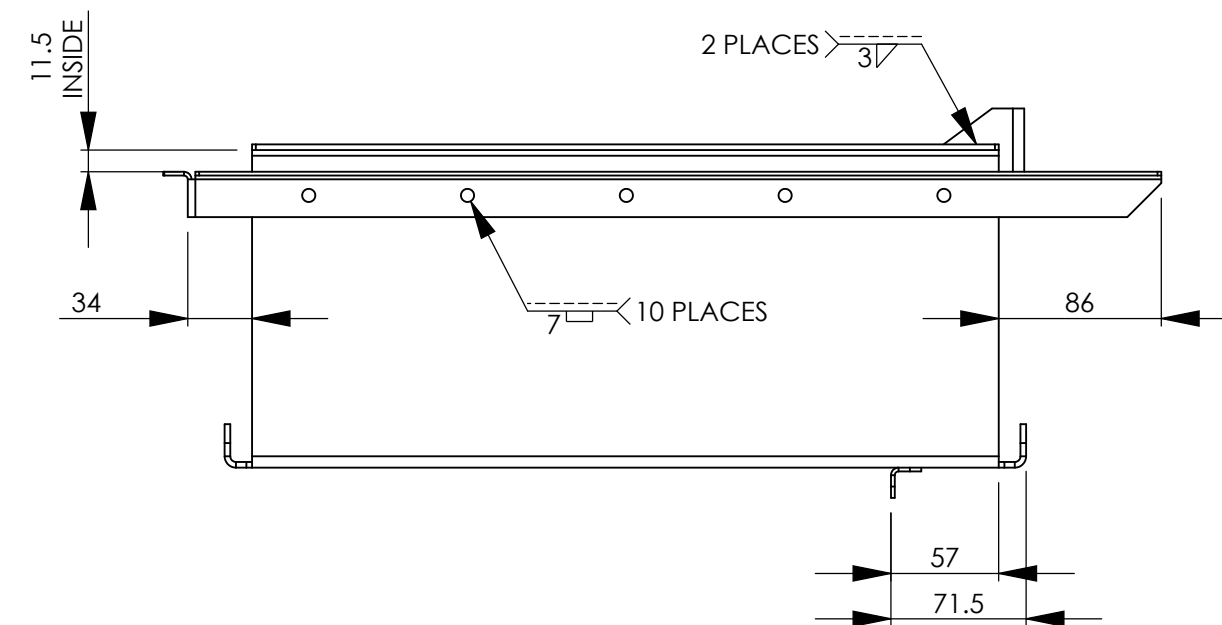


CONFIDENTIAL

7		8		9		10		11	
ITEM No.	GROUP CODE	PartNo	ISSUE	DESCRIPTION				QTY.	
1	072	014314	A	TRAY - BATTERY BOX 24V				1	
2	072	014318	A	BKT - TRAY - BRACE AND STOP				1	
3	072	014315	A	ANGLE - TRAY - HANDLE				1	
4	072	014316	B	CHANNEL - TRAY - CENTRE SUPPORT				1	
5	072	014317	A	BKT - TRAY - SLIDE STOP				1	



SECTION A-A
SCALE 1 : 4



ISSUE	E.C. No.	DATE	REVISION	DRAWN	APP'D
P1	-	4/06/2008	PROTOTYPE ISSUE	P.B	-
P2	-	19/08/2010	WELD DETAIL CHANGED	P.B	-
A	-	6/05/2011	PRODUCTION ISSUE	P.B	-

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS

TOLERANCES:	
MACHINING:	+0.5
FABRICATING:	+0.8
(PROFILE, CROP, GUILLOTINE, ASS'Y)	
ANGULAR:	
BENDING:	±1°
MACHINING:	+0.2°
HOLES - DRILLED:	
< Ø 19	+0.25 / -0.05
> Ø 19	+0.30 / -0.08
HOLES - PUNCHED:	
< 5 MATERIAL	+0.25 / -0.25
> 5 MATERIAL	+0.40 / -0.25
WELDING:	
< 6	+1.5 / 0
> 6	+2.0 / 0

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ASSY - TRAY

	MATERIAL:

SHEET SIZE:
A2

SHEET SIZE:
A2

GROUP CODE:
072

DWG No. / PART No:

No. / PART No:
014312

ISSUE:
B

FINISH CODE:
ZPS

CREATED DATE: Wednesday, 4 June 2008 9:08:01 AM	FINISHED WEIGHT: kg	DO NOT SCALE DRAWING	SCALE:1:5	SHEET 1 OF 1
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