

NILOFLEX SR 999

PROPERTY	SPECIFICATION
Base	Blend of chloroprene rubber and synthetic resins in organic solvents
Appearance	Light yellow, viscous liquid
End Use	MS tanks (PPGL/PVC/rubber lining), electroplating equipment, thermoplastic acid-proof linings, gaskets, rubber to metal, etc.
Solid Content (%)	20 [± 2]
Viscosity at 30°C (CPS)	1100–1300
Tack Retention Time (Mins)	Max. 30
Curing Time	1–2 hours; final curing 24 hours
Ageing Stability	Outstanding degree of resistance against oxidation, water, chemicals, acids, etc.
Storage	Inflammable — keep lids secured, avoid heat and ignition sources, handle in a well-ventilated area, store in a cool, dry place
Stability	1 year from date of manufacturing, under the above storage conditions
Packing	25 l, 5 l

Application

1. Stir well before use.
2. Surfaces to be bonded must be clean, dry, free from dust, oil, etc.
3. Apply the adhesive on both surfaces to be bonded.
4. Allow the adhesive to dry for 8–10 minutes after application, before final assembly.
5. Press the surfaces together over the whole area to ensure overall contact.
6. Bonded surfaces can be handled within 1 hour for further processing, and may be used for normal service after 24 hours.

DISCLAIMER

All information given in this data sheet is based on research and experience, but without warranty. We advise customers to carry out their own tests to ensure the suitability of the product for the desired application.

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