

INDUSTRIAL SEWING TABLES LINE

Catalog of Industrial Sewing Tables

Frames developed for every machine, every production
rhythm and every workstation.

WHO WE ARE

Over 41 years building the industry's workstation.

Estamac manufactures its own steel frames and tops, with in-house engineering from start to finish — no middlemen, no outsourced quality.

In-house manufacturing

Steel frames and tops produced in-house, from design to finish.

For dealers and apparel makers

Solutions for sewing machine dealers, apparel makers and industrial companies.

Productivity and ergonomics

Frames designed for the operator's daily work and the pace of production.

Consistency and durability

Consistent quality batch after batch, built to last on the production line.

CATEGORY

Industrial Sewing Tables

Frames developed for different machines, weights and production rhythms — with families designed for each operation.

RECOMMENDED FOR

Dealers, apparel makers and companies running lockstitch, overlock, coverstitch, embroidery and specialty machines.

BENEFITS

Consistency across workstations, less corrective maintenance and the right frame for each operation.

The right table starts with the right machine.

Which family is yours

L

L Family — standard frame

For the most common industrial machines: lockstitch, overlock and coverstitch.

Models: LM, LMR, LS, LMI, LC

K

K Family — reinforcement and stability

Traditional frame for operations that need more reinforcement and stability.

Models: KR, KB

H

H Family — high performance

High-performance frame for heavy-duty sewing, specialty machines and high-speed work.

Models: HR, HR PR, HB

Each product page shows capacity, height, purchase configurations and a QR code for the full technical drawing online.

Industrial Table LM

Industrial lockstitch, overlock and coverstitch



Estamac's best-selling model, the top choice for industrial lockstitch, overlock and coverstitch. Ergonomics, stability and durability at the workstation.

220 lb

DISTRIBUTED LOAD

26.8–34.6 in

ADJUSTABLE HEIGHT (IN)

PURCHASE CONFIGURATIONS

LM

Steel frame only.

LM_PD_TRT

Frame + pedal and tie rod.

LM_PDT

Frame + foot-lift pedal.

LM_PD_TRT_PDT

Frame + pedal, tie rod and foot-lift pedal.

LM_PD_TRT_PDT_T

Complete: + top (size and cutout of your choice).

AVAILABLE TOPS

43.3 × 19.7 × 1.0 in

43.3 × 19.7 × 1.4 in

47.2 × 19.7 × 1.4 in

47.2 × 23.6 × 1.4 in

47.2 × 23.6 × 2.0 in

Custom to spec



Industrial Table LMR

Industrial lockstitch, overlock and coverstitch, on casters



One of Estamac's best sellers, with standard 2" casters for easy moving and more flexibility on the production floor.

220 lb

DISTRIBUTED LOAD

26.8–34.6 in

ADJUSTABLE HEIGHT (IN)

PURCHASE CONFIGURATIONS

LMR

Steel frame with 2" casters.

LMR_PD_TRT

Frame + pedal and tie rod.

LMR_PDT

Frame + foot-lift pedal.

LMR_PD_TRT_PDT

Frame + pedal, tie rod and foot-lift pedal.

LMR_PD_TRT_PDT_T

Complete: + top (size and cutout of your choice).

AVAILABLE TOPS

43.3 × 19.7 × 1.0 in

43.3 × 19.7 × 1.4 in

47.2 × 19.7 × 1.4 in

47.2 × 23.6 × 1.4 in

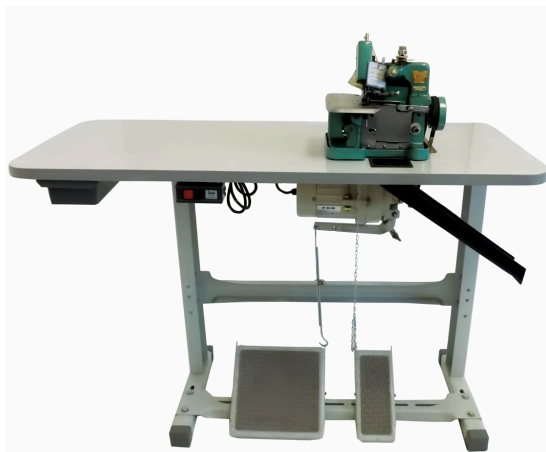
47.2 × 23.6 × 2.0 in

Custom to spec



Industrial Table LS

Semi-industrial overlock



For light and semi-industrial work, between our industrial tables and home models.
Recommended for semi-industrial overlock with a large motor.

110 lb

DISTRIBUTED LOAD

26.8 / 28.1 / 29.1 in

ADJUSTABLE HEIGHT (IN)

PURCHASE CONFIGURATIONS

LS

Steel frame only.

LS_PD_TRT

Frame + pedal and tie rod.

LS_PDT

Frame + foot-lift pedal.

LS_PD_TRT_PDT

Frame + pedal, tie rod and foot-lift pedal.

LS_PD_TRT_PDT_TS

Frame + pedal, tie rod, foot-lift pedal + 43.3×19.7×1 in top.

AVAILABLE TOPS

Complete: + top + scrap chute and funnel.

43.3 × 19.7 × 1.0 in

43.3 × 19.7 × 1.4 in



Industrial Table LMI

Heavy post-bed machines



L family with a reinforced frame for more demanding applications. For heavy post-bed machines, with more stability and safety in continuous use.

330 lb

DISTRIBUTED LOAD

26.8–34.6 in

ADJUSTABLE HEIGHT (IN)

PURCHASE CONFIGURATIONS

LMI

Reinforced steel frame only.

LMI_PD_TRT

Frame + pedal and tie rod.

LMI_PDT

Frame + foot-lift pedal.

LMI_PD_TRT_PDT

Frame + pedal, tie rod and foot-lift pedal.

LMI_PD_TRT_PDT_T

Complete: + top (size and cutout of your choice).

AVAILABLE TOPS

43.3 × 19.7 × 1.4 in

47.2 × 19.7 × 1.4 in

47.2 × 23.6 × 1.4 in

47.2 × 23.6 × 2.0 in

Custom to spec



Industrial Table LC

Extra-heavy post-bed machines



Reinforced L frame for extra-heavy post-bed machines, with standard 3" casters for mobility in continuous operation.

330 lb

DISTRIBUTED LOAD

26.8–34.6 in

ADJUSTABLE HEIGHT (IN)

PURCHASE CONFIGURATIONS

LC

Steel frame only.

LC_PD_TRT

Frame + pedal and tie rod.

LC_PDT

Frame + foot-lift pedal.

LC_PD_TRT_PDT

Frame + pedal, tie rod and foot-lift pedal.

LC_PD_TRT_PDT_T

Complete: + top (size and cutout of your choice).

AVAILABLE TOPS

43.3 × 19.7 × 1.4 in

47.2 × 19.7 × 1.4 in

47.2 × 23.6 × 1.4 in

47.2 × 23.6 × 2.0 in

Custom to spec



Industrial Table KR

Sewing machines in general



Traditional heavy-duty K-shaped frame for operations that demand high strength, stability and durability in daily production.

440 lb

DISTRIBUTED LOAD

29.9–31.5 in

ADJUSTABLE HEIGHT (IN)

PURCHASE CONFIGURATIONS

KR

Steel frame only.

KR_PD_TRT

Frame + pedal and tie rod.

KR_PDT

Frame + foot-lift pedal.

KR_PD_TRT_PDT

Frame + pedal, tie rod and foot-lift pedal.

KR_PD_TRT_PDT_T

Complete: + top (size and cutout of your choice).

AVAILABLE TOPS

43.3 × 19.7 × 1.0 in

43.3 × 19.7 × 1.4 in

47.2 × 19.7 × 1.4 in

47.2 × 23.6 × 1.4 in

47.2 × 23.6 × 2.0 in

Custom to spec



Industrial Table KB

Feed-off-the-arm machines



K-shaped frame designed especially for feed-off-the-arm machines, with a smaller dedicated top.

440 lb

DISTRIBUTED LOAD

29.9–31.5 in

ADJUSTABLE HEIGHT (IN)

✓ Casters available as an option — to reposition the workstation.

PURCHASE CONFIGURATIONS

KB_PD_TRT_PDT

Frame, special shaft + pedal, tie rod and foot-lift pedal.

KB_PD_TRT_PDT_T

Complete: + arm-machine top (cutout and thickness of your choice).

AVAILABLE TOPS

31.5 × 19.7 × 1.4 in

31.5 × 19.7 × 2.0 in



Industrial Table HR

Heavy machines, incl. bag closing



H-shaped frame for high performance, ruggedness and stability. For all machine types, including very heavy models such as bag-closing machines.

660 lb

DISTRIBUTED LOAD

30.7–32.7 in

ADJUSTABLE HEIGHT (IN)

✓ Casters available as an option — to reposition the workstation.

PURCHASE CONFIGURATIONS

HR

Steel frame only.

HR_PD_TRT

Frame + pedal and tie rod.

HR_PDT

Frame + foot-lift pedal.

HR_PD_TRT_PDT

Frame + pedal, tie rod and foot-lift pedal.

HR_PD_TRT_PDT_T

Complete: + top (size and cutout of your choice).

AVAILABLE TOPS

43.3 × 19.7 × 1.4 in

47.2 × 19.7 × 1.4 in

47.2 × 23.6 × 1.4 in

47.2 × 23.6 × 2.0 in

Custom to spec



H FAMILY

Dedicated

Industrial Table HR PR

Brother PR embroidery machine



H-shaped frame dedicated to the Brother PR embroidery machine, with a specific top for a better fit and support.

660 lb

DISTRIBUTED LOAD

29.9–31.5 in

ADJUSTABLE HEIGHT (IN)

PURCHASE CONFIGURATIONS

HR_PR

Frame + special top with Brother PR cutout.

AVAILABLE TOPS

29.5 × 25.6 × 1.4 in (special, with Brother PR cutout)



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Scan to access the full
spec sheet, technical
drawings and up-to-date
information online.



Industrial Table HB

Heavy-duty, high-speed sewing



H-shaped frame for heavy-duty sewing and high-speed environments, with standard pedal and foot-lift pedal on a special shaft.

660 lb

DISTRIBUTED LOAD

30.7–32.7 in

ADJUSTABLE HEIGHT (IN)

PURCHASE CONFIGURATIONS

HB_PD_TRT_PDT

Frame, special shaft + pedal, tie rod and foot-lift pedal.

HB_PD_TRT_PDT_TB

Complete: + arm-machine top (cutout and thickness of your choice).

AVAILABLE TOPS

31.5 × 19.7 × 1.4 in

31.5 × 19.7 × 2.0 in

